

PEAK QUALITY BLADES

QUALITY MADE IN SOLINGEN \cdot SINCE 1923





The right blade for every application.

Keen blades have been the hallmark of Solingen's industry for centuries and it is here we made our home in 1923. As a family firm, now managed by the fourth generation, we manufacture over 100 million blades every year to the full satisfaction of our customers. With over 100 fully-qualified staff, we are today one of the world's leading manufacturers of blades for technical and industrial applications.

Our products are in use wherever efficient cutting applications are required. Trapezoid and hooked blades for professional flooring experts, snap-off and scraper blades for painters and decorators, deburring cutters and blades for the plastics industry and special-purpose blades for processing fibers and fleece, for cutting film and numerous specialist blades for customer-specific applications form the foundations of our blade-development skills.



Why MOZART?

- → excellent value-for-money and consistently high quality
- → direct contacts to ensure smooth communication
- → flexible, lean organisational structure
- → large standard range
- → customer-specific adaptations
- → support for your product development
- → assistance with complex cutting challenges

MOZART - uncompromising premium quality.

MOZART blades are crafted in sophisticated production processes and do not leave the factory until stringent quality controls have been carried out.

As one of the world's leading manufacturers of blades, MOZART is committed to Germany as a high-grade production location. Cutting-edge technology and highly accurate manufacturing methods guarantee the quality standard appreciated the world over: "100% made in Solingen".

To ensure this standard is maintained, MOZART has installed a certified quality management system to DIN EN ISO 9001.

4 · Why MOZART?

MOZART QUALITY: 5

MOZART · The right tool for your **trade.**





Robust, integrated universal cutting knife, incl. sheath and 5 blades 975.065



9 mm snap-off knife #4095.00 Stainless steel knife, incl. snap-off tool and 3 blades 90.040



Trimming knife #1600.00 The easy but safe way to skive the welded seams in PVC and linoleum flooring



Sturdy knife with steel blade guides, incl. 3 blades 180.050





Hook blade #110.065 51 x 18.8 x 0.63 mm

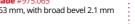


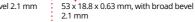


Safety hook blade #112.064 51.2 x 18.8 x 0.63 mm, with a very tight hook



60 x 18.8 x 0.63 mm, with broad bevel 2.1 mm





Snap-off blade 18 mm #180.050 and #180.051 109.4 x 18 x 0.50 mm, 180.051 with extra-broad, extremely sharp ground finish



59 x 18.8 x 0.63 mm



Hook blade #104.064

51 x 18.8 x 0.63 mm, with centre hole 7.2 mm

53.8 x 18.8 x 0.63 mm, blade-back ground

53 x 18.8 x 0.63 mm, with broad bevel



Hook blade #117.064

51 x 18.8 x 0.63 mm, with levelled-off tips, centre hole 7.2 mm



51 x 18.8 x 0.63 mm, with rounded tips, centre hole 7.2 mm



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50 x 18.8 x 0.63 mm, with rounded tips, broad bevel 2.1 mm, centre hole 7.2 mm



2.1 mm, centre hole 7.2 mm

104.9 x 18 x 0.63 mm, unsegmented



Snap-off blade 9 mm #90.040

94.5 x 8.9 x 0.40 mm

60° notch angle

Snap-off blade 9 mm #93.040 86 x 8.9 x 0.40 mm,

Scraper blade 100 mm **Working width** 100 x 14 or 17.4 mm, available in

thicknesses of 0.40 and 0.50 mm



Snap-off blade 9 mm #91.040 84.4 x 8.9 x 0.40 mm

Polystyrene blade 9 mm





Cello blade #884.040

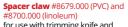
57 x 18.8 x 0.40 mm



Trimming blade #8678.000

for use with trimming knife and SpeedTrimmer





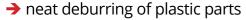
for use with trimming knife and SpeedTrimmer



MOZART · Every cut is an **accurate cut.**

MOZART precision-cut knife

The ideal tool for:



- → cutting leather
- → graphic design
- → all kinds of precision cutting



Precision-cut knife with knurled screw

for fast blade changes without tools 7F (2514.02) slim knife for very fine cuts 8F (2515.04) powerful, ergonomically designed knife 9F (2515.05) as for 8F, but with additional thread for attaching a mandrel

Precision-cut knife with oval-head Allen screw

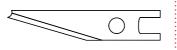
prevents scratch damage to workpieces 1F (2514.00) slim knife for finest cuts

3F (2515.00) powerful, ergonomically designed knife 5F (2515.02) as for 3F, but with additional thread for attaching a mandrel

For knives 1F-5F, we recommend the protective cap with the integrated Allen key for quick & easy blade



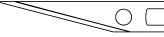
PRECISION-CUTTING BLADES



Safety blade F4 #512.052







Standard blade F1 #512.050

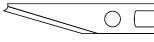
also suitable for scraping with rounded tip



for accurate plunge-cutting thanks to the exposed tip

Pointed blade F3 #512.053 with a particularly fine tip for precise









Safety blade F17 #512.059 for very shallow cuts

Hook blade F18 #512.060 for optimum plunge-cutting and radius

Special blade F23 #512.884 particularly robust thanks to a blade thickness of 0.88 mm

Special blade F21 #512.062 with rounded tip and reduced length, for controlled cutting



SLITTING & PERFORATION



Injector blade

38 x 8 x 0.25 mm Carb.steel Stainless Stainless + TiN 640.025

90642.025



Three-hole blade, rounded ends

43 x 22 mm						
Blade thickness	Carb.steel	Stainless	Stainless + TiN			
0.10 mm	#40.010					
0.15 mm	#40.015	#42.015	90042.015			
0.20 mm	#40.020	#42.020	90042.020			
0.25 mm	#40.025					
0.30 mm	#40.030	#42.030	90042.030			
0.40 mm	#40.040					

(with broad bevel)



Three-hole blade, straight ends

:	43 x 22 mm					
	Blade thickn.	Carb.steel	Stainless	Stainless + Til		
:	0.10 mm	#80.010				
:	0.15 mm	#80.015	#82.015	#90082.015		
	0.20 mm	#80.020	#82.020	#90082.021		
:	0.25 mm	#80.025				
:	0.30 mm	#80.030	#82.030	#90082.030		
	0.40 mm	#80.040				
÷		(with broad bevel)				



Industrial blade

43 x 22 mm

Blade thickn. Carb.steel Stainless Stainless + TiN 0.10 mm #310.010 #331.010 #310.015 #331.015 #90331.015 0.15 mm 0.20 mm #310.020

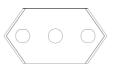


Cello blade, straight ends

57 x 18.8 x 0.40 mm

Carb.steel Stainless Carb.steel + TiNStainless + TiN #881.040 #881.044 #90881.040 #90881.044

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Special three-hole blade #450.020

42 x 22.4 x 0.20 mm, stainless



Cello blade, narrow bevel #884.040

57 x 18.8 x 0.40 mm, carbon steel



Cello blade, rounded ends 57 x 18.8 x 0.40 mm

Carb.steel Carb. + TiN #90880.040



Cello blade, single-sided, narrow bevel #886.038

57 x 18.8 x 0.40 mm, stainless

MOZART BLADES · so sharp they need extra **protection**.





Industrial blade 60 x 22 mm

Blade thickn. Carb.steel Stainless Stainless + TiN #856.023 #90856.024 #90856.023



Hot-cut blade, ground on one side #8933.001 19 x 57 x 0.40 mm, carbon steel



Hot-cut blade, ground on both sides #8933.000 19 x 57 x 0.40 mm, carbon steel



MOZART · A cut above the rest for **textiles & fibers**.





Staple fiber blade Mark V 117.5 x 15.7 x 0.884 mm

Stainless + TiN #80751.118 #92010.118

Stainless + CrN

Stainless + TiCN #94010.118



Staple fiber blade Mark IV 74.6 x 15.7 x 0.884 mm

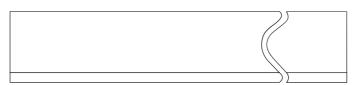
#92005.076

Stainless + TiN Stainless + CrN Stainless + TiCN #93005.076 94005.076

95 x 19 x 0.884 mm Stainless + TiN #80760.096 #92009.096

Stainless + CrN #93009.096

Stainless + TiCN #94009.096



Staple fiber blade #80782.000

32.2 x 12.1 x 0.68 mm

Staple fiber blade #80783.007

16 x 8 x 0.48 mm

Staple fiber blade for Fleissner 140 x 18.9 x 0.884 mm

Stainless #80765.140 #92002.140 Stainless + TiCN #94002.140

Hook blade #117.064

51 x 18.8 x 0.63 mm with levelled tips, centre hole 7.2 mm



Staple fiber blade #80756.000

64 x 7.9 x 0.884 mm Stainless + TiN #80756.000 #92021.000



Fibreglass blade #80758.195

15.8 x 0.87 mm

Length 195 mm #80758.195 248 mm #80758.248



Fibreglass blade #80235.001

22.3 x 8 x 0.25 mm



Fibreglass blade #80261.000

25.4 x 8 x 0.25 mm

Staple fiber blade #80453.000

48 x 8 x 0.50 mm Carb.steel

#80453.000 #80455.000

Staple fiber blade

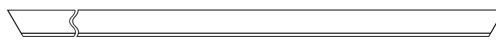
48 x 7.9 x 0.884 mm

Stainless Stainless + TiN #92017.048

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Staple fiber blade 76.5 x 7.9 x 0.884 mm

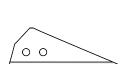
Stainless Stainless + TiN



Fiberglass blade #80686.000 135 x 8 x 0.30 mm



MOZART · **Special-purpose blades.** As individual as your needs.



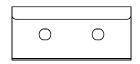
Special-purpose blade #8022,000 45 x 15 x 0.30 mm



Special-purpose blade #8757.000 45 x 31.9 x 0.80 mm



Special-purpose blade #8237.001 18 x 10 x 0.20 mm



Reinforced scraper blade #860.030 57 x 24.8 x 0.28 mm



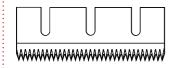
Special three-hole blade #450.020 42 x 22.4 x 0.20 mm



Special-purpose blade #809.025 39.2 x 18.8 x 0.25 mm



Special-purpose blade #8237.000 33.5 x 10 x 0.20 mm



Toothed blade#80945.000 85 x 30 x 1.5 mm



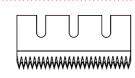
Special-purpose blade #8095.000 51 x 14 x 0.50 mm



Special-purpose blade #805.030 39 x 18.8 x 0.30 mm



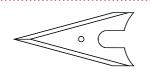
Reinforced scraper blade #610.030 39.6 x 19.6 x 0.30 mm



Toothed blade#80944.000 65 x 30 x 1.5 mm



Special-purpose blade #8758.000 30.4 x 25 x 0.50 mm



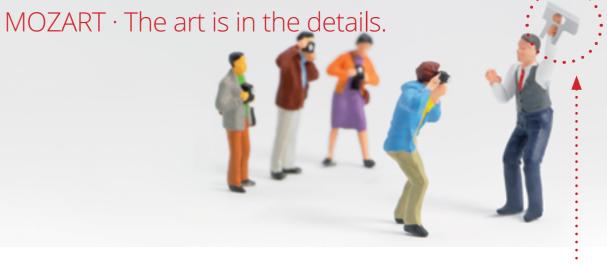
Special-purpose blade #8308.000 45 x 20 x 0.90 mm



Self-stropping blade #600.030 39 x 18.7 x 0.30 mm



Toothed blade#80942.000 32 x 41 x 1.6 mm



MOZART small-batch runs and prototyping

Special-purpose blades can be made to your individual specifications.

To do so, we make full use of state-of-the-art laser technology and machinery developed by us in-house to optimise this process.

The results have to be used to be believed.

- → Peak precision
- → Individual down to the last detail
- → For order quantities of one or more
- → Blade thickness 0.10 1 mm
- → Double-sided ground geometry, double bevel, or single-sided, double bevel
- → Material is high-alloyed carbon steel or stainless steels





Pedi plastic corn-shaver #2004.00 Safety assured thanks to accurate cutting and ergonomic



Professional quality, made in Solingen



Professional quality corn-shaver blades and holders



Pedi Classic corn-shaver #2000.00 with chrome-plated front end



Pedi plastic corn-shaver #2004.00 in POS packaging, incl. 1 stainless blade



Original Pedi blades #50.013 2 x 10 blades in POS packaging



Pedi Classic corn-shaver #2002.00 with chrome-plated front end, improved ergonomics



Pedi Classic corn-shaver in POS packaging



Original Pedi blades #50.013 10 x 10 packs in counter-top display

MOZART · Packaging the best protection for our premium blades.















POS friendly packaging, displays and counter-top displays to customers' specifications

Universal cutter blades

Precision-cutting blades 100 blades in safe dispenser / 10 dispensers in outer

Industrial blades

box / 5 display boxes in outer

thickness) Alternatively:

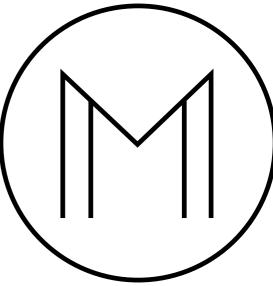
100 – 350 blades in the MOZART blade box / 5 boxes in outer (fill quantities depend on blade

1 blade in paraffin packaging / 200 blades in display

box / 10 display boxes in outer

10 blades in safe dispenser / 10 dispensers in display

MOZART Your partner in blades 100% made in Solingen



MOZART · From high-grade steel to the perfect blade.

The recipe for perfect blades

Highest-quality steel for the perfect MOZART blade.

At MOZART, we only process hand-picked strip steel sourced from certified suppliers. Every batch delivered is subjected to stringent quality checks in our laboratory before it is allowed to be used in production. Only steels that comply fully with our ambitious quality standards in terms of surface, edge quality, carbide density and carbide distribution are passed by our quality control experts and released for blade production.

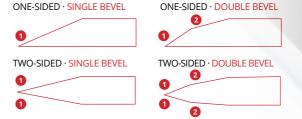
Fire and ice.

MOZART ice-hardening

After blanking, our strip steel is hardened to the required degree in a three-stage process. The steel is heated in sensor-controlled straight-through furnaces in a hydrogen atmosphere. This is followed by the ice-hardening stage, at – 80°C, and this is followed by a brief annealing stage to remove stresses. This high-precision process enables us to achieve the ideal mix of hardness and toughness, and very close tolerances of +/- 1 HRC are standard in our production processes.

Grinding to the closest tolerances. We know what customers want

Does your cutting application benefit from a very specific grinding geometry? Whether one-sided or two-sided, single or double cutting edges, concave or roofshaped – by making full use of our state-of-the-art grinding equipment, some of which is laser controlled, we are able to put virtually any customer-specific









MOZART coatings – for that extra boost to product lifetime in your production process.

The right coating for every application.

- **TIN** the most popular hard coating in the blade-making industry: provides high abrasive resistance and two to four-fold service lifetime extensions
- **CrN** the considerably reduced inherent stress in comparison with TiN coatings makes CrN an interesting alternative in cutting applications involving higher bending loads
- **TiCN** an excellent compromise between high abrasive resistance and low coefficient of friction
- **DC** Outstanding abrasive resistance coupled with low coefficient of friction. As a result of its very high hardness, DC coatings are highly susceptible to localised pressure loads

20 · BLADE PRODUCTION **BLADE PRODUCTION · 21**

MOZART production · quality in series production.

High-alloyed strip steel sourced from certified suppliers



High-accuracy blanking



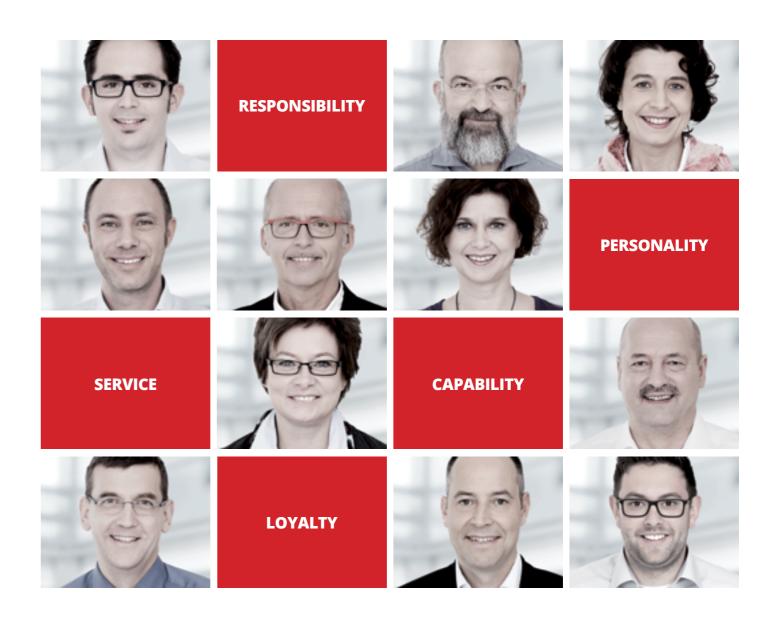
3-stage ice-hardening for a uniform molecular structure



Grinding to the closest tolerances



We are MOZART.



22 · PRODUCTION PROCESS

WE ARE MOZART · 23



100 employees · 100 million blades. 100% made in Solingen.



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www.mozart-blades.com

