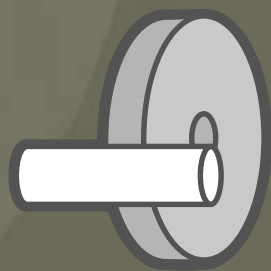


External grinding



Cylindrical grinding wheels

Cylindrical grinding wheels are available with diameters ranging from 300 to 1200 mm and bores from 76,2 to 508 mm



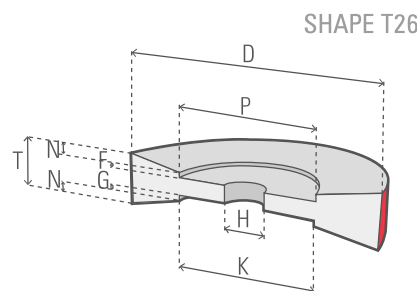
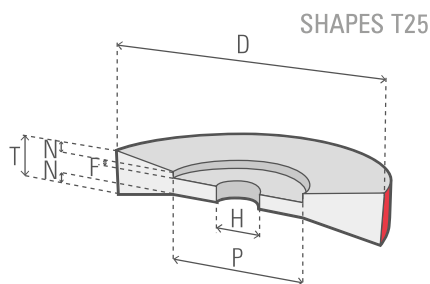
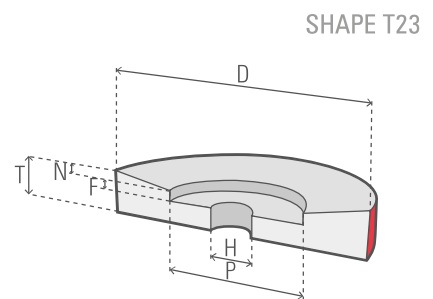
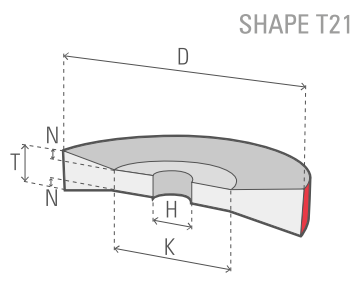
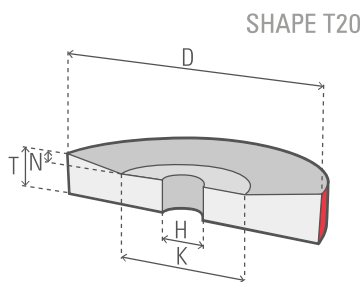
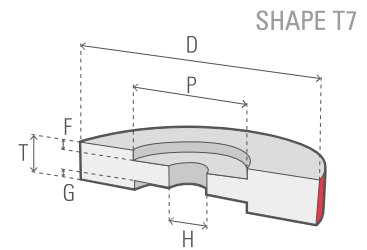
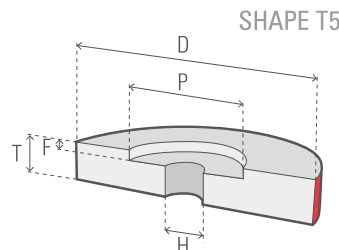
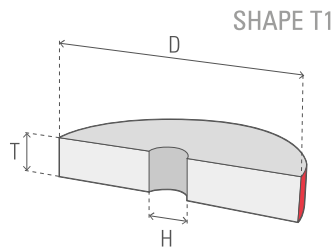
SHAPES AND DIMENSIONS		
Shape	D	H
T1	300	76,2 - 127
	350	127
	400	127 - 203,2
	450	127 - 203,2
	508	203,2 - 304,8
	610	203,2 - 304,8
	760	304,8
	800	304,8
	915	304,8 - 508
	1060	304,8
1200		

SHAPES AND DIMENSIONS					
Shape	D	H	P/K	F	N
T1	300	127	210		
	350	127	210		
	400	203,2	290		
	450	203,2	290		
	508	304,8	390		
	610	203,2	290		
	760	304,8	390		
	800	304,8	410		
	915	304,8	410		
	1060				
1200					

RECESS AND TAPER SIZE UPON REQUEST

SHAPES AND DIMENSIONS						
Shape	D	H	P/K	F	G	N
T1	300	127	210			
	350	127	210			
	400	203,2	290			
	450	203,2	290			
	508	304,8	390			
	610	203,2	290			
	760	304,8	390			
	800	304,8	410			
	915	304,8	410			
	1060					
1200						

RECESS AND TAPER SIZE UPON REQUEST





MILD, ANNEALED AND QUENCHED AND TEMPERED STEEL < 35 HRC									
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness from 85 to 12	application			
350	15A 060 K08 V92	●				THROUGH-FEED			
	14A 060 K08 V85	●				THROUGH-FEED			
400	15A 060 K08 V92	●	400	15A 060 K08 V92	●	THROUGH-FEED			
	14A 060 K08 V85	●		14A 060 K08 V85	●	THROUGH-FEED			
	11A 060 K08 VK PF	●		11A 060 K08 VK PF	●	THROUGH-FEED			
	11A 080 K08 VK PF	●		11A 080 K08 VK PF	●	THROUGH-FEED			
450	15A 060 K08 V92	●	450	15A 060 K08 V92	●	THROUGH-FEED			
	14A 060 K08 V85	●		14A 060 K08 V85	●	THROUGH-FEED			
	11A 060 K08 VK PF	●		11A 060 K08 VK PF	●	THROUGH-FEED			
	11A 080 K08 VK PF	●		11A 080 K08 VK PF	●	THROUGH-FEED			
500	15A 060 K08 V92	●	500	15A 060 K08 V92	●	500	15A 060 J08 V92	●	THROUGH-FEED
	14A 060 K08 V85	●		14A 060 K08 V85	●		14A 060 J08 V85	●	THROUGH-FEED
	11A 060 K08 VK PF	●		11A 060 K08 VK PF	●		11A 060 JK08 VK PF	●	THROUGH-FEED
	11A 080 K08 VK PF	●		11A 080 K08 VK PF	●		11A 080 JK08 VK PF	●	THROUGH-FEED
610	14A 060 K08 V85	●	610	14A 060 K08 V85	●	610	14A 060 J08 V85	●	THROUGH-FEED
	11A 060 K08 VK PF	●		11A 060 K08 VK PF	●		11A 060 JK08 VK PF	●	THROUGH-FEED
	11A 080 K08 VK PF	●		11A 080 K08 VK PF	●		11A 080 JK08 VK PF	●	THROUGH-FEED

QUENCHED AND TEMPERED (HIGH RESISTANCE) AND HARDENED STEEL < 56 HRC						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 50 to 80	application
350	09A 060 K07 V86	○				THROUGH-FEED
	09A 070 JK8 VK PF	○				THROUGH-FEED
400	09A 060 K07 V86	○	400	09A 060 J07 V86	○	THROUGH-FEED
	09A 070 JK8 VK PF	○		09A 070 JK8 VK PF	○	THROUGH-FEED
	09A 080 JK8 VK PF	○		09A 080 JK8 VK PF	○	THROUGH-FEED
	09A 100 I14 VG PF	○		09A 100 HI14 VG PF	○	THROUGH-FEED
	09A 120 I14 VG PF	○		09A 120 HI14 VG PF	○	THROUGH-FEED
	09A 180 I14 VG PF	○		09A 180 I14 VG PF	○	THROUGH-FEED
	45A 070 JK8 VK4 PF	○		45A 070 J08 VK4 PF	○	THROUGH-FEED
	53A 100 JK8 VK4	○		53A 100 J08 VK4	○	THROUGH-FEED
450	09A 060 K07 V86	○	450	09A 060 J07 V86	○	THROUGH-FEED
	09A 070 JK8 VKPF	○		09A 070 JK8 VK PF	○	THROUGH-FEED
	09A 080 JK8 VKPF	○		09A 080 JK8 VK PF	○	THROUGH-FEED
	09A 100 I14 VG PF	○		09A 100 HI14 VG PF	○	THROUGH-FEED
	09A 120 I14 VG PF	○		09A 120 HI14 VG PF	○	THROUGH-FEED
	09A 180 I14 VG PF	○		09A 180 I14 VG PF	○	THROUGH-FEED
	45A 070 JK8 VK4 PF	○		45A 070 J08 VK4 PF	○	THROUGH-FEED
	53A 100 JK8 VK4	○		53A 100 J08 VK4	○	THROUGH-FEED

The coloured dot shows the actual colour of the wheel = ● (pink wheel)



QUENCHED AND TEMPERED (HIGH RESISTANCE) AND HARDENED STEEL < 56 HRC						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
500	09A 060 K07 V86	500	09A 060 J07 V86	500	09A 060 J07 V86	THROUGH-FEED
	09A 070 JK8 VK PF		09A 070 JK8 VK PF		09A 070 J08 VK PF	THROUGH-FEED
	09A 080 JK8 VK PF		09A 080 JK8 VK PF		09A 080 J08 VK PF	THROUGH-FEED
	09A 100 I14 VG PF		09A 100 HI14 VG PF			THROUGH-FEED
	09A 120 I14 VG PF		09A 120 HI14 VG PF			THROUGH-FEED
	09A 180 I14 VG PF		09A 180 I14 VG PF			THROUGH-FEED
	45A 070 JK8 VK4 PF		45A 070 JK8 VK4 PF		45A 070 J08 VK4 PF	THROUGH-FEED
	53A 100 JK8 VK4		53A 100 JK8 VK4		53A 100 J08 VK4	THROUGH-FEED
	610		610			
		09A 060 J07 V86		09A 060 J07 V86	THROUGH-FEED	
		09A 070 JK8 VK PF		09A 070 J08 VK PF	THROUGH-FEED	
		09A 080 JK8 VK PF		09A 080 J08 VK PF	THROUGH-FEED	
		45A 070 J08 VK4 PF		45A 070 J08 VK4 PF	THROUGH-FEED	
		53A 100 J08 VK4	53A 100 J08 VK4	THROUGH-FEED		

HARDENED AND CEMENTED STEEL < 60 HRC						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
400	45A 070 JK8 VK4 PF	400	45A 070 JK8 VK4 PF			THROUGH-FEED
	43A 080 J08 VK4 PF		43A 080 J08 VK4 PF		THROUGH-FEED	
	43A 100 J09 VK PF		43A 100 J09 VK PF		THROUGH-FEED	
	43A 120 J09 VK PF		43A 120 J09 VK PF		THROUGH-FEED	
500	45A 070 JK8 VK4 PF	500	45A 070 JK8 VK4 PF	500	45A 070 IJ8 VK4 PF	THROUGH-FEED
	43A 080 J08 VK4 PF		43A 080 J08 VK4 PF		43A 080 IJ8 VK4 PF	THROUGH-FEED
	43A 100 J09 VK PF		43A 100 J09 VK PF		43A 100 IJ9 VK PF	THROUGH-FEED
	43A 120 J09 VK PF		43A 120 J09 VK PF		43A 120 IJ9 VK PF	THROUGH-FEED
	610		610			
		45A 070 JK8 VK4 PF		45A 070 IJ8 VK4 PF	THROUGH-FEED	
		43A 080 J08 VK4 PF		43A 080 IJ8 VK4 PF	THROUGH-FEED	
		43A 100 J09 VK PF		43A 100 IJ9 VK PF	THROUGH-FEED	
		53A 100 J08 VK4	53A 100 J08 VK4	THROUGH-FEED		



HARDENED AND CEMENTED STEEL < 68 HRC						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
400	1SA 070/1 IJ8 VK4 PF ●	400	1SA 070/1 IJ8 VK4 PF ●			THROUGH-FEED
	1SA 150/1 K09 VK4 PF ●		1SA 150/1 J09 VK4 PF ●			THROUGH-FEED
	3SA 70/1 J08 VK4 PF ●		3SA 70/1 J08 VK4 PF ●			THROUGH-FEED
	3SA 100 K09 VK4 PF ●		3SA 100 IJ9 VK4 PF ●			THROUGH-FEED
450	1SA 070/1 IJ8 VK4 PF ●	450	1SA 070/1 IJ8 VK4 PF ●			THROUGH-FEED
	1SA 150/1 K09 VK4 PF ●		1SA 150/1 J09 VK4 PF ●			THROUGH-FEED
	3SA 70/1 J08 VK4 PF ●		3SA 70/1 J08 VK4 PF ●			THROUGH-FEED
	3SA 100 K09 VK4 PF ●		3SA 100 IJ9 VK4 PF ●			THROUGH-FEED
500	1SA 070/1 IJ8 VK4 PF ●	500	1SA 070/1 IJ8 VK4 PF ●	500	1SA 070/1 I08 VK4 PF ●	THROUGH-FEED
	1SA 150/1 K09 VK4 PF ●		1SA 150/1 J09 VK4 PF ●		1SA 150/1 J09 VK4 PF ●	THROUGH-FEED
	3SA 70/1 J08 VK4 PF ●		3SA 70/1 J08 VK4 PF ●		3SA 70/1 IJ08 VK4 PF ●	THROUGH-FEED
		610	1SA 070/1 IJ8 VK4 PF ●	610	1SA 070/1 IJ8 VK4 PF ●	THROUGH-FEED
			1SA 150/1 J09 VK4 PF ●		1SA 150/1 J09 VK4 PF ●	THROUGH-FEED
			3SA 70/1 J08 VK4 PF ●		3SA 70/1 IJ08 VK4 PF ●	THROUGH-FEED
			3SA 100 J09 VK4 PF ●		3SA 100 J09 VK4 PF ●	THROUGH-FEED

CHROME PLATED STEEL						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
350	09A 080 J08 V86 ●	350	09A 080 I08 V86 ●			THROUGH-FEED
	09A 080 H18 VK2 PF ●		09A 080 H18 VK2 PF ●			THROUGH-FEED
400	09A 080 J08 V86 ●	400	09A 080 I08 V86 ●			THROUGH-FEED
	09A 080 H18 VK2 PF ●		09A 080 H18 VK2 PF ●			THROUGH-FEED
450	09A 080 J08 V86 ●	450	09A 080 I08 V86 ●	450	09A 080 H08 V86 ●	THROUGH-FEED
	09A 080 H18 VK2 PF ●		09A 080 H18 VK2 PF ●		09A 080 H08 VK2 PF ●	THROUGH-FEED
500	09A 080 J08 V86 ●	500	09A 080 I08 V86 ●	500	09A 080 H08 V86 ●	THROUGH-FEED
	09A 080 H18 VK2 PF ●		09A 080 H18 VK2 PF ●		09A 080 H08 VK2 PF ●	THROUGH-FEED
		610	09A 080 I08 V86 ●	610	09A 080 H08 V86 ●	THROUGH-FEED
			09A 080 H18 VK2 PF ●		09A 080 H08 VK2 PF ●	THROUGH-FEED





FERRITIC STAINLESS STEEL, SERIES 400 AND INCONEL						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
350	09A 060 J08 V86	350	09A 060 J08 V86			THROUGH-FEED
	09A 070 JK8 VK PF		09A 070 JK8 VK PF			THROUGH-FEED
400	09A 060 J08 V86	400	09A 060 J08 V86			THROUGH-FEED
	09A 070 JK8 VK PF		09A 070 JK8 VK PF			THROUGH-FEED
450	09A 060 J08 V86	450	09A 060 J08 V86	450	09A 060 I08 V86	THROUGH-FEED
	09A 070 JK8 VK PF		09A 070 JK8 VK PF		09A 070 J08 VK PF	THROUGH-FEED
500	09A 060 J08 V86	500	09A 060 J08 V86	500	09A 060 I08 V86	THROUGH-FEED
	09A 070 JK8 VK PF		09A 070 JK8 VK PF		09A 070 J08 VK PF	THROUGH-FEED
		610	09A 060 J08 V86	610	09A 060 I08 V86	THROUGH-FEED
			09A 070 JK8 VK PF		09A 070 J08 VK PF	THROUGH-FEED

HARDENED STAINLESS STEEL						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 100 to 150	application
350	08C 070 K08 V11					THROUGH-FEED
400	08C 070 K08 V11	400	08C 070 J08 V11			THROUGH-FEED
450	08C 070 K08 V11	450	08C 070 J08 V11			THROUGH-FEED
500	08C 070 K08 V11	500	08C 070 J08 V11	500	08C 070 I08 V11	THROUGH-FEED
					08C 070 I08 V11	THROUGH-FEED

AUSTENITIC STAINLESS STEEL SERIES 300 AND NIMONIC						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
350	43A 060 K08 V86					THROUGH-FEED
	45A 070 JK8 VK PF					THROUGH-FEED
400	43A 060 K08 V86	400	43A 060 J08 V86			THROUGH-FEED
	45A 070 JK8 VK PF		45A 070 J08 VK PF			THROUGH-FEED
450	43A 060 K08 V86	450	43A 060 J08 V86	450	43A 060 J08 V86	THROUGH-FEED
	45A 070 JK8 VK PF		45A 070 J08 VK PF		45A 070 J08 VK PF	THROUGH-FEED
500		500	43A 060 J08 V86	500	43A 060 J08 V86	THROUGH-FEED
			45A 070 J08 VK PF		45A 070 J08 VK PF	THROUGH-FEED
				610	43A 060 J08 V86	THROUGH-FEED
					45A 070 J08 VK PF	THROUGH-FEED



FERRITIC, NODULAR PEARLITIC AND HARDENED CAST IRON						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
400	43A 060 K08 V86	400	43A 060 J08 V86			THROUGH-FEED
	43A 080 K08 V86		43A 080 J08 V86			THROUGH-FEED
450	43A 060 K08 V86	450	43A 060 J08 V86			THROUGH-FEED
	43A 080 K08 V86		43A 080 J08 V86			THROUGH-FEED
500	43A 060 K08 V86	500	43A 060 J08 V86	500	43A 060 J08 V86	THROUGH-FEED
	43A 080 K08 V86		43A 080 J08 V86		43A 080 J08 V86	THROUGH-FEED
				610	43A 060 J08 V86	THROUGH-FEED
					43A 080 J08 V86	THROUGH-FEED

GREY CAST IRON						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
400	06C 060J07 V11	400	06C 060 I07 V11			THROUGH-FEED
	06C 060 J07 V11		06C 060 I07 V11			THROUGH-FEED
450	06C 060J07 V11	450	06C 060 I07 V11			THROUGH-FEED
	06C 060 J07 V11		06C 060 I07 V11			THROUGH-FEED
500	06C 060J07 V11	500	06C 060 I07 V11	500	06C 060 I07 V11	THROUGH-FEED
	06C 060 J07 V11		06C 060 I07 V11		06C 060 I07 V11	THROUGH-FEED
				610	06C 060 I07 V11	THROUGH-FEED
					06C 060 I07 V11	THROUGH-FEED

NON FERROUS METALS: ALUMINIUM, BRONZE, COPPER AND NON FERROUS ALLOYS						
T1-T5	thickness 25 to 45	T1-T5	thickness 50 to 80	T1-T5-T7	thickness 85 to 120	application
400	08C 046 H10 V11 P1	400	08C 046 H10 V11 P1			THROUGH-FEED
	08C 080 H10 V11 P1		08C 080 H10 V11 P1			THROUGH-FEED
450	08C 046 H10 V11 P1	450	08C 046 H10 V11 P1			THROUGH-FEED
	08C 080 H10 V11 P1		08C 080 H10 V11 P1			THROUGH-FEED
500	08C 046 H10 V11 P1	500	08C 046 H10 V11 P1	500	08C 046 H10 V11 P1	THROUGH-FEED
	08C 080 H10 V11 P1		08C 080 H10 V11 P1		08C 080 H10 V11 P1	THROUGH-FEED
				610	08C 046 H10 V11 P1	THROUGH-FEED
					08C 080 H10 V11 P1	THROUGH-FEED

SHELLAC superfinishing wheels for cylindrical grinding



HARDENED AND CEMENTED < 62 HRC						
T1	various diameters	T5	thickness 55 to 80	T7	thickness 85 to 120	application
	09A 120 E3E	●	09A 120 E3E	●	09A 120 E3E	● THROUGH-FEED
	09A 220 E3E	●	09A 220 E3E	●	09A 220 E3E	● THROUGH-FEED
	09A 320 E3E	●	09A 320 E3E	●	09A 320 E3E	● THROUGH-FEED
	09A 400 E3E	●	09A 400 E3E	●	09A 400 E3E	● THROUGH-FEED
	09A 500 E3E	●	09A 500 E3E	●	09A 500 E3E	● THROUGH-FEED

HARDENED STAINLESS STEEL						
T1	various diameters	T5	thickness 55 to 80	T7	thickness 85 to 120	application
	08C 120 E3E	●	08C 120 E3E	●	08C 120 E3E	● THROUGH-FEED
	08C 220 E3E	●	08C 220 E3E	●	08C 220 E3E	● THROUGH-FEED
	08C 320 E3E	●	08C 320 E3E	●	08C 320 E3E	● THROUGH-FEED
	08C 400 E3E	●	08C 400 E3E	●	08C 400 E3E	● THROUGH-FEED
	08C 500 E3E	●	08C 500 E3E	●	08C 500 E3E	● THROUGH-FEED

Cylindrical grinding wheels with standard profile



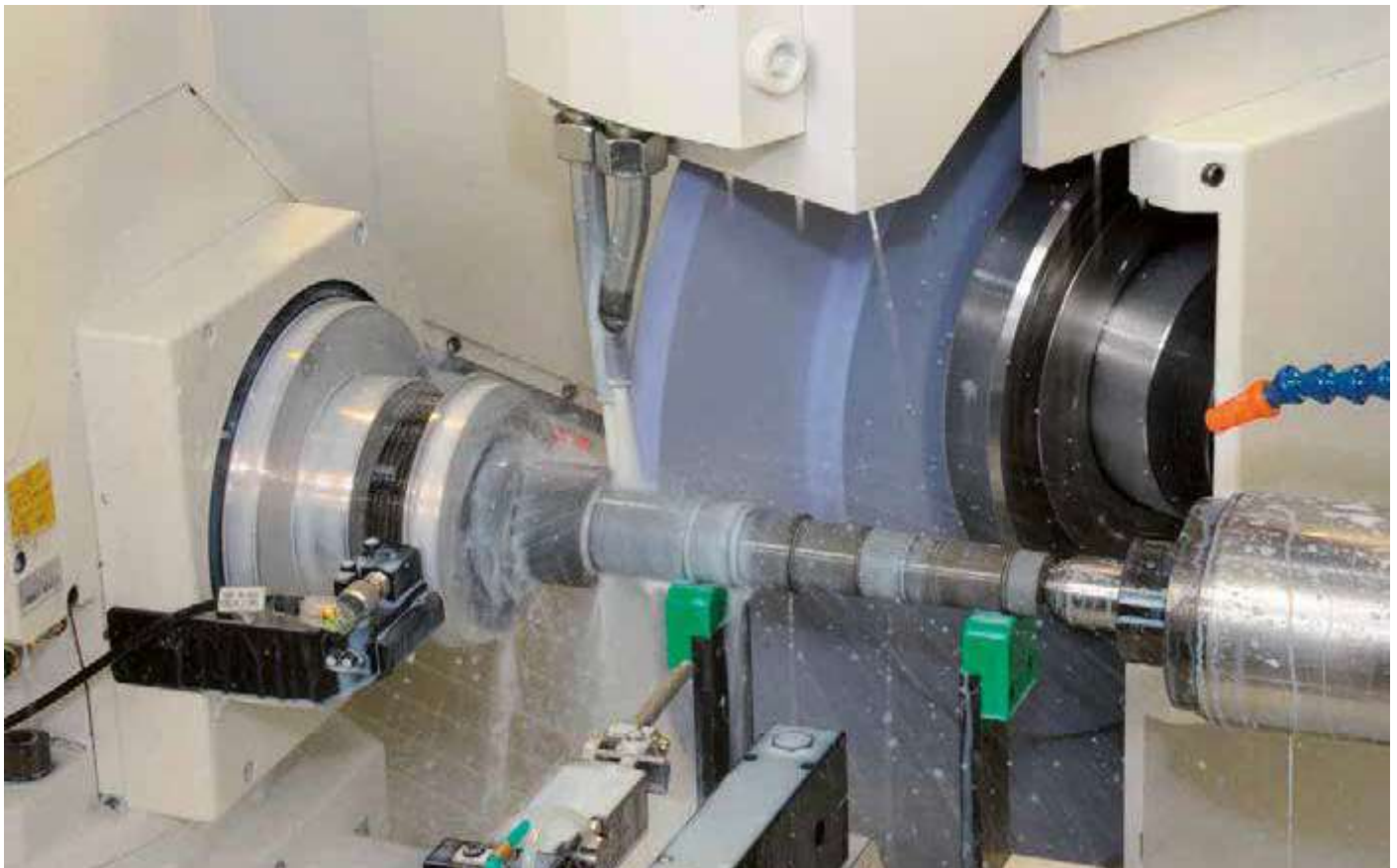
QUENCHED AND TEMPERED (HIGH RESISTANCE) AND HARDENED STEEL < 56 HRC									
T1-PS	thickness 15 to 30		T1-PS	thickness 35 to 50		T1-PS	thickness 60 to 80	application	
400	09A 080 J08 VK7 PF	⊙	400	09A 080 J08 VK7 PF	⊙			PLUNGE	
	09A 100 I14 VG7 PF	⊙		09A 100 HI14 VG7 PF	⊙		PLUNGE		
	09A 120 I14 VG7 PF	⊙		09A 120 I14 VG7 PF	⊙		PLUNGE		
	45A 070 K08 VK7 PF	⊙		45A 070 K08 VK7 PF	⊙		PLUNGE		
	45A 080 JK08 VK7 PF	⊙		45A 080 JK08 VK7 PF	⊙		PLUNGE		
450	09A 080 J08 VK7 PF	⊙	450	09A 080 J08 VK7 PF	⊙			PLUNGE	
	09A 100 I14 VG7 PF	⊙		09A 100 I14 VG7 PF	⊙		PLUNGE		
	09A 120 I14 VG7 PF	⊙		09A 120 I14 VG7 PF	⊙		PLUNGE		
	45A 070 K08 VK7 PF	⊙		45A 070 K08 VK7 PF	⊙		PLUNGE		
	45A 080 JK08 VK7 PF	⊙		45A 080 JK08 VK7 PF	⊙		PLUNGE		
500	09A 080 J08 VK7 PF	⊙	500	09A 080 J08 VK7 PF	⊙	500	09A 080 J08 VK7 PF	⊙	PLUNGE
	09A 100 I14 VG7 PF	⊙		09A 100 I14 VG7 PF	⊙		09A 100 HI14 VG7 PF	⊙	PLUNGE
	09A 120 I14 VG7 PF	⊙		09A 120 I14 VG7 PF	⊙		09A 120 I14 VG7 PF	⊙	PLUNGE
	45A 070 K08 VK7 PF	⊙		45A 070 K08 VK7 PF	⊙		45A 070 J08 VK7 PF	⊙	PLUNGE
	45A 080 JK8 VK7 PF	⊙		45A 080 JK8 VK7 PF	⊙		45A 080 J08 VK7 PF	⊙	PLUNGE

HARDENED AND CEMENTED STEEL < 60 HRC									
T1-PS	thickness 15 to 30		T1-PS	thickness 35 to 50		T1-PS	thickness 60 to 80	application	
400	43A 080 JK08 VK7 PF	⊙	400	43A 080 J08 VK7 PF	⊙			PLUNGE	
	43A 120 JK09 VK7 PF	⊙		43A 120 J09 VK7 PF	⊙		PLUNGE		
	43A 180 I12 VK7P1	⊙		43A 180 I12 VK7P1	⊙		PLUNGE		
450	43A 080 JK08 VK7 PF	⊙	450	43A 080 J08 VK7 PF	⊙			PLUNGE	
	43A 120 JK09 VK7 PF	⊙		43A 120 J09 VK7 PF	⊙		PLUNGE		
	43A 180 I12 VK7P1	⊙		43A 180 I12 VK7P1	⊙		PLUNGE		
500	43A 080 JK08 VK7 PF	⊙	500	43A 080 J08 VK7 PF	⊙	500	43A 080 J08 VK7 PF	⊙	PLUNGE
	43A 120 JK09 VK7 PF	⊙		43A 120 J09 VK7 PF	⊙		43A 120 J09 VK7 PF	⊙	PLUNGE
	43A 180 I12 VK7P1	⊙		43A 180 I12 VK7P1	⊙			PLUNGE	

Cylindrical grinding wheels with standard profile



HARDENED AND CEMENTED STEEL < 68 HRC						
T1-PS	thickness 15 to 30	T1-PS	thickness 35 to 50	T1-PS	thickness 60 to 80	application
400	1SA 70/1 IJ8 VK4 PF	400	1SA 70/1 IJ8 VK4 PF	400	1SA 70/1 IJ8 VK4 PF	PLUNGE
	1SA 150/1 K09 VK4 PF		1SA 150/1 K09 VK4 PF		1SA 150/1 K09 VK4 PF	PLUNGE
	3SA 70/1 J08 VK4 PF		3SA 70/1 J08 VK4 PF		3SA 70/1 J08 VK4 PF	PLUNGE
	3SA 100 K09 VK4 PF		3SA 100 K09 VK4 PF		3SA 100 K09 VK4 PF	PLUNGE
450	1SA 70/1 IJ08 VK4 PF	450	1SA 70/1 IJ8 VK4 PF	450	1SA 70/1 IJ8 VK4 PF	PLUNGE
	1SA 150/1 K09 VK4 PF		1SA 150/1 K09 VK4 PF		1SA 150/1 K09 VK4 PF	PLUNGE
	3SA 70/1 J08 VK4 PF		3SA 70/1 J08 VK4 PF		3SA 70/1 J08 VK4 PF	PLUNGE
	3SA 100 K09 VK4 PF		3SA 100 K09 VK4 PF		3SA 100 K09 VK4 PF	PLUNGE
500	1SA 70/1 IJ08 VK4 PF	500	1SA 70/1 IJ8 VK4 PF	500	1SA 70/1 I08 VK4 PF	PLUNGE
	1SA 150/1 K09 VK4 PF		1SA 150/1 K09 VK4 PF		1SA 150/1 J09 VK4 PF	PLUNGE
	3SA 70/1 J08 VK4 PF		3SA 70/1 J08 VK4 PF		3SA 70/1 I08 VK4 PF	PLUNGE
	3SA 100 K09 VK4 PF		3SA 100 K09 VK4 PF		3SA 100 J09 VK4 PF	PLUNGE



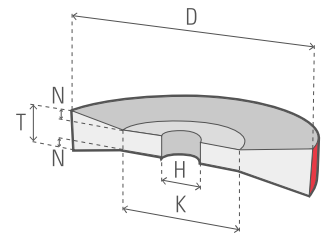
Crankshaft grinding wheels (reconditioning grinding)

Peripheral speed 35 m/sec

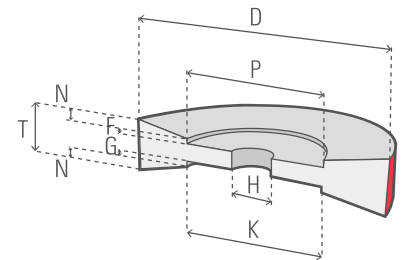


SHAPES AND DIMENSIONS								
Shape	D	T	U	H	J/K	F	G	N
T39A	660	25	19	203,2	320			1,5
T39A	660	25	22	203,2	320			2
T39A	660	25	25	203,2	320			2,5
T21	660	32	-	203,2	320			4
T39A	710	25	19	203,2	320			1,5
T39A	710	25	22	203,2	320			1,5
T39A	710	25	25	203,2	320			2,5
T39A	710	28	28	203,2	320			3
T21	710	32	-	203,2	320			4
T26	710	38	-	203,2	320	4	4	1,5
T39A	760	25	19	203,2	320			1,5
T39A	760	25	22	203,2	320			1,5
T39A	760	25	25	203,2	320			2,5
T39A	760	28	28	203,2	320			3
T21	760	32	-	203,2	320			4
T26	760	38	-	203,2	320	4	4	1,5
T39A	812	25	19	203,2	320			1,5
T39A	812	25	22	203,2	320			1,5
T39A	812	25	25	203,2	320			2,5
T39A	812	28	28	203,2	320			3
T21	812	32	-	203,2	320			4
T26	812	38	-	203,2	320	4	4	1,5
T39A	915	25	22	304,8	400			1,5
T39A	915	25	25	304,8	400			2,5
T39A	915	28	28	304,8	400			3
T21	915	32	-	304,8	400			4
T26	915	38	-	304,8	400	4	4	1,5
T26	915	45	-	304,8	400	6	6	3
T26	915	50	-	304,8	400	7	7	3
T21	1016	32	-	304,8	400			4
T26	1016	38	-	304,8	400	4	4	1,5
T26	1016	45	-	304,8	400	6	6	3
T26	1016	50	-	304,8	400	7	7	3
T26	1016	63	-	304,8	400	13	13	3

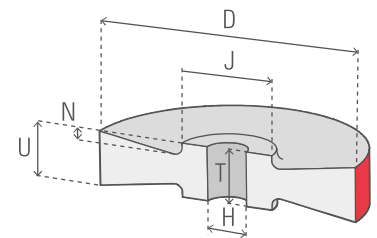
SHAPE T21




SHAPE T26



SHAPE T39A



EXAMPLE OF ORDER

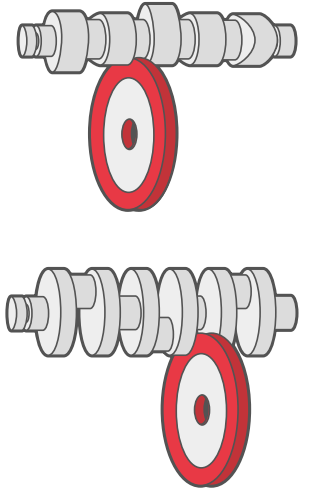
SHAPE	DIMENSIONS (mm)	NOTE	SPEED	SPECIFICATION	
T39A	760 x 25 x 203,2	J/K = 320 N = 2,5	35 m/sec	00A054LM06V86	 The coloured dot shows the actual colour of the wheel



Crankshaft grinding wheels

Peripheral speed 35 m/sec

SPECIFICATIONS			
materials	diameter ≤ 610 mm specification	diameter ≤ 610 mm specification	use
Hardened steel	15A054K07V86 ●	00A054LM06V86 ●	General use
Cast iron		9A46/2J07V86 ○	High removal
Hardened steel		9A70/2J09V86 ○	High removal
Chrome plated cast iron		09A080/1J08VK4P1 ●	High removal



VIT CBN wheels for camshaft and crankshaft grinding



ON SPECIFIC REQUEST