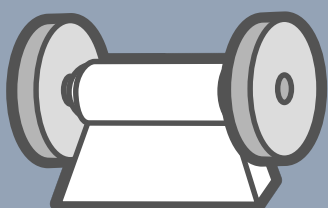


## Bench wheels



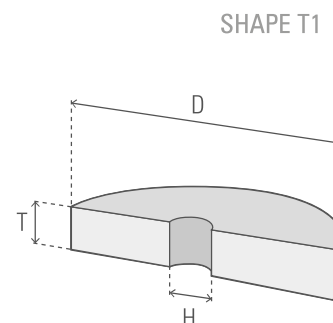
# Wheels for bench and pedestal grinders

Peripheral speed 35 m/sec



BENCH GRINDERS - SHAPES AND DIMENSIONS			
Shape	D	T	H
T1	125	16 - 20	13 - 20 - 32
	150	16 - 20 - 25	16 - 20 - 32
	178	20 - 25	20 - 32
	200	20 - 25 - 30	20 - 32 - 76,2
	250	25 - 30	25 - 32

PEDESTAL GRINDERS - SHAPES AND DIMENSIONS			
Shape	D	T	H
T1	300	32 - 40	32 - 127
	300	50	127 - 150
	350	40	32 - 127
	350	50	127 - 150
	400	40 - 50 - 63	40 - 127
	500	50 - 63	50 - 203,2



## Plastic bushing for wheel bores

SHAPES AND DIMENSIONS		
Bore	Bushing	Thickness
16	13	6
20	13 - 16	6
25	13 - 16 - 20	6
30	20 - 25	6
31.75	12,7 - 13 - 15,87 - 16 - 20 - 25	6
32	10,05 - 12,75 - 13 - 16 - 19 - 20 - 23 - 25	6
35	31.75	6
38	20 - 32	6



### EXAMPLE OF ORDER

SHAPE	DIMENSIONS (mm)	SPEED	SPECIFICATION	
T1	300 x 32 x 32	35 m/sec	00A036N05V86	● The coloured dot shows the actual colour of the wheel

# Wheels for bench and pedestal grinders



MILD, ANNEALED AND QUENCHED AND TEMPERED STEEL ≤ 35 HRC					
T1	Bench		T1	Pedestal	application
	00A 024 005 V86	●		00A 024 005 V86	● Roughing
	00A 036 N05 V86	●		00A 036 N05 V86	● Roughing
	00A 046 L06 V58	●		00A 046 L06 V58	● Semi-finishing
	00A 060 L06 V58	●		00A 060 L06 V58	● Finishing

HARDENED AND CEMENTED ≤ 60 HRC					
T1	Bench		T1	Pedestal	application
	09A 046 K06 V86	○		09A 046 K06 V86	○ Roughing
	09A 060 K06 V86	○		09A 060 K06 V86	○ Finishing
	11A 046 K06 V86	●			● Roughing
	11A 060 K06 V86	●			● Finishing

HARD METAL					
T1	Bench		T1	Pedestal	application
	08C 060 J08 V01	●		08C 046 J08 V01	● Roughing
	08C 080 J08 V01	●		08C 060 K07 V01	● Sharpening
	08C 120 I08 V01	●			● Chip breaker

