

# XLarge Tube



## **Applications:**

> Automotive: H.V.A.C., structure/frame parts, exhaust systems, hydroformed parts outlines

## **Main characteristics:**

- > all electric benders
- > draw bending with and without mandrel and roll bending
- > fully automated systems for quick tooling change over (Numatube)
- > bend in bend capable
- > easy integration in automated production cells
- > possibility to combine bending with complementary operations

	TE102	Numatube 127	TE228
Max Tube Ø	102 mm - 4'' Stainless steel	127 mm - 5'' Stainless steel	228 mm - 9'' Stainless steel
Tube length	2500 to 6000 mm 98'' to 236''	3500 mm 138''	4000 mm 157''
Max bending radius	250mm 10"	250 mm 10"	250 mm 10"
Vertical stroke	2 stacks	Tool changer	1 stack