



Small Tube

Applications:

> Automotive: H.V.A.C., structure/frame parts, exhaust systems, hydroformed parts outlines

Main characteristics:

- > all electric benders
- > stackable multi-radii
- > draw bending with and without mandrel and roll bending
- > fully automated systems for quick tooling change over (Numatube)
- > bend in bend capable
- > easy integration in automated production cells
- > possibility to combine bending with complementary operations

	S120 Stainless Steel	TE06LR Stabilizer bar	TE12LR	TE16LR	TE16LR	TE20/TE20LR
Max Tube Ø	20mm-0.8" steel 16mm-0.63 stainless steel	6.35mm-0.25" steel 6.25-0.25 alu	12mm-0.47" Steel 16mm-0.63" alu	16mm-0.63 Steel 20mm-0.8" alu	20mm-0.8 Steel 16mm-0.63 Stainless	4" Steel
Tube length	2000mm 79"	1200 to 2500 mm 0.47" to 118"	1200 to 3000 mm 0.47" to 188"	1200 to 3000 mm 0.47" to 188"	2000" to 4000mm 0.79" to 157"	98'' to 236''
Max bending radius	60mm 2.3"	25mm 1"	42mm 1.6"	62mm" 2.4"	62mm 2.4"	10''
Vertical stroke	1 stacks	3 stacks	4 stacks	4 stacks	4 stacks	3 stacks