

# Large Tube

## Applications:

> Automotive: H.V.A.C., structure/frame parts, exhaust systems, hydroformed parts outlines

## Main characteristics:

- > all electric benders
- > stackable multi-radii
- > draw bending with and without mandrel and roll bending
- > fully automated systems for quick tooling change over (Numatube)
- > bend in bend capable
- > easy integration in automated production cells
- > possibility to combine bending with complementary operations



## Options



	TE50 Stainless steel	TE50 Stabilizer bar	TE76	Numatube 80	Numatube 102	TE102
Max Tube Ø	50 mm - 2" Stainless steel	50 mm - 2" Steel	76 mm - 3" Steel	80 mm - 3.2" Steel	102 mm - 4" Steel	102 mm - 4" Steel
Tube length	2000 to 6000 mm 79" to 236"	2500 to 6000 mm 98" to 236"	2500 to 6000 mm 98" to 236"	3500 mm 138"	3500 mm 138"	2500 to 6000 mm 98" to 236"
Max bending radius	150 mm	250 mm	250 mm	250 mm	250 mm	250 mm
Vertical stroke	4 stacks	4 stacks	4 stacks	Tool changer	Tool changer	3 stacks