

## CNC riveting with indexing table unit X, Y, Z



CNC RIVETING MACHINES	CR T100		CR T200		CR T500
	<p>CNC riveting machines for customers with a large diversity of products to manufacture on the same machine.</p> <p>Very fast selection of product by changing the tool on the machine and selection of the product program.</p> <p>High productivity with the numerical Z axis (optimisation of the strokes)</p> <p>Production of several different products in the same time.</p>				
Power (DaN)	<b>1000</b>		<b>2000</b>		<b>5000</b>
Indexing table diameter (mm)	<b>Ø850</b>	<b>Ø1200</b>	<b>Ø850</b>	<b>Ø1200</b>	<b>Ø1500</b>
Number of pallets	2 or 4				2,3 or 4
Pallet dimensions (mm)	300 X 200	400 X 350	300 X 200	400 X 350	500 X 300
Stroke in X / Y / Z axis (mm)	300 / 200 / 100	400 / 350 / 100	300 / 200 / 100	400 / 350 / 100	600 / 400 / 160
Speed X / Y / Z	<b>25 m/mn (X,Y) - 100 mm/s (Z)</b>				<b>20 m/mn (X,Y) - 80 mm/s (Z)</b>
Command system	<ul style="list-style-type: none"> <li>• Panel PC SIEMENS / HMI 8"</li> <li>• Hard disk (for production data) / 2 USB ports</li> </ul>				
Options	<ul style="list-style-type: none"> <li>• Control station of components before assembly</li> <li>• Unloading by robot</li> </ul>				