

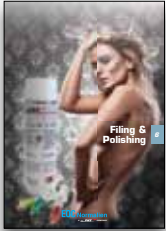


Filing & Polishing

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Filing & Polishing

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Info

Comparison table

Grain size	µm
100	200 - 250
150	150 - 200
200	100 - 150
300	40 - 60
400	30 - 40
600	20 - 30
1000	8 - 10
2000	3 - 8
3000	2 - 6
4000	2 - 4
6000	0 - 3
8000	0 - 1

RO 601... - RO 605... - RO 801...

Abrasive belt rolls



Features:

- Abrasive material: Corundum
- Grain support: RO 601 and RO 605 flexible linen fabric. Ro 801 paper
- Length: 50 m per roll

REF	Grain	Width	€
RO 801 800	800	25	20,91
RO 801 1000	1000	25	20,91
RO 801 1200	1200	25	20,91
RO 801 1500	1500	25	21,61

REF	Grain	Width	€
RO 601 40	40	25	34,97
RO 601 50	50	25	32,57
RO 601 60	60	25	30,87
RO 601 80	80	25	28,48
RO 601 100	100	25	27,77
RO 601 120	120	25	27,10
RO 601 150	150	25	27,43
RO 601 180	180	25	27,10
RO 601 220	220	25	27,43
RO 601 240	240	25	27,10
RO 601 280	280	25	27,43
RO 601 320	320	25	27,10
RO 601 400	400	25	27,10
RO 601 500	500	25	27,10
RO 601 600	600	25	27,10

REF	Grain	Width	€
RO 605 40	40	50	75,09
RO 605 50	50	50	63,45
RO 605 60	60	50	59,67
RO 605 80	80	50	55,20
RO 605 100	100	50	52,81
RO 605 120	120	50	52,81
RO 605 150	150	50	52,81
RO 605 180	180	50	52,81
RO 605 220	220	50	52,81
RO 605 240	240	50	52,81
RO 605 280	280	50	52,81
RO 605 320	320	50	52,81
RO 605 400	400	50	52,81
RO 605 500	500	50	52,81
RO 605 600	600	50	52,81

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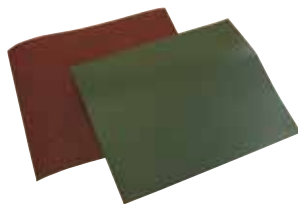


Abrasive cloth, abrasive paper

BO 602.... - BO 802...

Features:

- Width x Length: 230 x 280 mm
- Abrasive material: Corundum
- Grain support: BO 602 flexible linen fabric. Bo 802 paper



REF	Grain		€
BO 602 40	40	50	1,54
BO 602 50	50	50	1,45
BO 602 60	60	50	1,35
BO 602 80	80	50	1,26
BO 602 100	100	50	1,21
BO 602 120	120	50	1,21
BO 602 150	150	50	1,21
BO 602 180	180	50	1,21
BO 602 220	220	50	1,21
BO 602 240	240	50	1,24
BO 602 280	280	50	1,20
BO 602 320	320	50	1,24
BO 602 400	400	50	1,24
BO 602 500	500	50	1,21
BO 602 600	600	50	1,23

REF	Grain		€
BO 802 800	800	50	0,57
BO 802 1000	1000	50	0,59
BO 802 1200	1200	50	1,23
BO 802 1500	1500	50	0,70

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Abrasive belt dispenser Poli-Strip

PS 600

Features:

- Abrasive material: Corundum
 - Grain support: Natronpaper
- Includes:
- Composed of 1 roll of PS 6 and PS 10 with grain 150, 180, 240, 320, 400 and 600



REF	€
PS 600	320,99



PS 1500

Abrasive belt dispenser Poli-Strip



Features:

- Abrasive material: Corundum
- Grain support: Natronpaper

Includes:

- Composed of 1 roll of PS 15 with grain 150, 180, 240, 320, 400 and 600

REF	€
PS 1500	226,33

PS ...

Abrasive belt dispenser Poli-Strip, spare rolls

REF	Grain	Width	l	€
PS 6 150	150	6	25 m	10,84
PS 6 180	180	6	25 m	14,85
PS 6 240	240	6	25 m	10,84
PS 6 320	320	6	25 m	10,84
PS 6 400	400	6	25 m	10,84
PS 6 600	600	6	25 m	10,84
PS 10 150	150	10	25 m	10,98
PS 10 180	180	10	25 m	12,75
PS 10 240	240	10	25 m	12,75
PS 10 320	320	10	25 m	10,98
PS 10 400	400	10	25 m	11,32
PS 10 600	600	10	25 m	12,75
PS 15 150	150	15	25 m	10,63
PS 15 180	180	15	25 m	9,95
PS 15 240	240	15	25 m	10,63
PS 15 320	320	15	25 m	10,63
PS 15 400	400	15	25 m	13,44
PS 15 600	600	15	25 m	10,98

H 500

Abrasive belt holder, handle



Features:

- Mat.: Plastics with pressure rotating clamping
- l = 96 mm

REF	€
H 500	17,83

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Abrasive belt holder, handle

PS ... L - PS ... K

REF	Type	Width	l	€
PS 60 K	K	6	115	65,49
PS 60 L	L	6	140	75,79
PS 100 K	K	10	115	69,61
PS 100 L	L	10	140	76,13
PS 150 K	K	15	115	73,73
PS 150 L	L	15	140	84,37



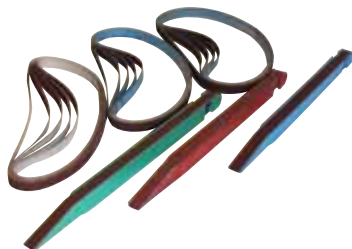
Abrasive belt and holder

BS 21

Includes:

- Kit, composed of 21 items
- width = 6,5 mm
- 3 holders furnished with abrasive belts with grain of 120, 240 and 320 each
- 15 additional abrasive belts with grain of 120, 240, 320, always 5 of each.

REF	€
BS 21	14,77



Abrasive belt and holder

BS 36

Includes:

- Kit, composed of 36 items
- width = 6,5 mm
- 3 holders + abrasive belts, grain 120, 240 and 320 each
- 30 additional abrasive belts, grain 120, 240, 320, always 10 of each.

REF	€
BS 36	27,10





BS 60

Abrasive belt and holder



Includes:

- Kit, composed of 60 items
- width = 6,5 mm
- 5 holders + abrasive belts, grain 120, 240, 320, 400, 600 each
- 50 additional abrasive belts, grain 120, 240, 320, 400, 600, always 10 of each.

REF	€
BS 60	45,28

BS 806

Belt holder




REF	for width		€
BS 806	6,5 mm	5	2,13

BS 7 ...

Abrasive belts



REF	for width	Grain					
		120	240	320	400	600	
BS 701	6,5	6,72					10
BS 702	6,5		6,72				10
BS 703	6,5			6,72			10
BS 704	6,5				6,72		10
BS 705	6,5					6,72	10


B 0 ...

Abrasive belts



Features:

- Material: Standard corundum
- For belt sander handpiece BS 33

REF	Dimen-sions	* Grain							
		80	120	240	320	500	800	1000	
B 04 *	4 x 300	0,65	0,65	0,65	0,65	0,65			20
B 06 *	6 x 300	0,65	0,65	0,87	0,65	0,63			20
B 08 *	8 x 300	0,65	0,65	0,65	0,65	0,65	0,65	.	20



Self-adhesive diamond foils, electro bonded

DF 15 ...

Features:

- To be stuck on carriers.
- For round carriers the diameter should not be less than 8 mm
- a speed of 3000 rpm must not be exceeded.



REF	Grain	Width	l	€
DF 15 100	100	50	100	93,28
DF 15 150	150	50	100	93,28
DF 15 200	200	50	100	93,28
DF 15 300	300	50	100	93,28
DF 15 400	400	50	100	93,28
DF 15 600	600	50	100	93,28
DF 15 1000	1000	50	100	93,28
DF 15 2000	2000	50	100	93,28
DF 15 3000	3000	50	100	93,28
DF 15 4000	4000	50	100	93,28

Diamond foil on flexible plastic film

DF 30 ...

Features:

- Carrier: polyamide
- Type:
A = standard
B = self-adhesive



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REF	Grain	Type	Foil color	a x b	Thickness	€
DF 30 150 A	150	A	orange	100 x 100	0,1	125,85
DF 30 150 B	150	B	orange	100 x 100	0,1	125,85
DF 30 220 A	220	A	green	100 x 100	0,1	125,85
DF 30 220 B	220	B	green	100 x 100	0,1	125,85
DF 30 280 A	280	A	ochre	100 x 100	0,1	125,85
DF 30 280 B	280	B	ochre	100 x 100	0,1	125,85
DF 30 400 A	400	A	brown	100 x 100	0,1	125,85
DF 30 400 B	400	B	brown	100 x 100	0,1	125,85
DF 30 800 A	800	A	dark red	100 x 100	0,1	125,85
DF 30 800 B	800	B	dark red	100 x 100	0,1	125,85
DF 30 1500 A	1500	A	light red	100 x 100	0,1	125,85
DF 30 1500 B	1500	B	light red	100 x 100	0,1	125,85
DF 30 3000 A	3000	A	dark green	100 x 100	0,1	113,26
DF 30 3000 B	3000	B	dark green	100 x 100	0,1	125,85
DF 30 5000 A	5000	A	light green	100 x 100	0,1	125,85
DF 30 5000 B	5000	B	light green	100 x 100	0,1	125,85
DF 30 10000 A	10 000	A	gold	100 x 100	0,1	125,85
DF 30 10000 B	10 000	B	gold	100 x 100	0,1	125,85



DF 35 ...

Kwik-Lap from Ferro-Tic



Features:

- Nylon screen, coated with diamond grains
- for the lapping and polishing of steel, carbide, non-ferro material, glass and plastics.

REF	Grain	Width	l		€
DF 35 400	400	25	50	1	204,74
DF 35 600	600	25	50	1	204,74
DF 35 1200	1200	25	50	1	204,74

DF 40 ...

Kwik-Lap from Ferro-Tic, set



Features:

- Set of 1 piece each:
DF 35 400, DF 35 600 and DF 35 1200

REF	€
DF 40	143,35



Polishing pastes for polishing-, lapping discs & brushes

PP 01

Features:

- Abrasive composition
- Suitable for non-ferro metals, synthetic resin and horn



REF	€
PP 01	9,95

Polishing pastes for polishing-, lapping discs & brushes

PP 02

Features:

- Brown abrasive composition
- Suitable for iron, non-ferro metals, synthetic resin and horn
- Mat.: Tripoli powder



REF		€
PP 02	1 kg	11,65

Polishing pastes for polishing-, lapping discs & brushes

PP 03

Features:

- White abrasive composition
- Suitable for high grade steels, soft metals, non-ferro metals and plastic parts



REF		€
PP 03	1 kg	11,65

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PP 04



Polishing pastes for polishing-, lapping discs & brushes

Features:

- Red polishing composition
- Suitable for metal products, chromium-plated parts, argentan and high grade steels

REF		€
PP 04	1 kg	13,44

PP 05



Polishing pastes for polishing-, lapping discs & brushes

Features:

- Green polishing composition
- Suitable for all metals and pressed laminates
- For the sharpening of knives

REF		€
PP 05	1 kg	16,13

PP 06



Polishing pastes for polishing-, lapping discs & brushes

Features:

- Blue polishing composition
- Particulary suitable for stainless steel

REF		€
PP 06	1 kg	13,44

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Polishing pastes for polishing-, lapping discs & brushes

PP 07

Features:

- Super white polishing composition
- Suitable for plexi-glass, plastics, polyester, argentan and precious metals

REF		€
PP 07	1 kg	13,44



Polishing pastes for polishing-, lapping discs & brushes

PP 08

Features:

- Extra-fine universal polishing paste
- Suitable for aluminium and acrylics

REF		€
PP 08	750 ml	14,06






DP 20

Diamond paste



Features:

- Natural-diamond, heavy concentration, oil-alcohol soluble base.

REF	Grain size μm	Color of paste		€
DP 20 0,25	0,25	grey	5 gr	49,64
DP 20 1	1	blue	5 gr	41,32
DP 20 3	3	green	5 gr	52,97
DP 20 6	6	yellow	5 gr	70,95
DP 20 9	9	red	5 gr	70,95
DP 20 12	12	light brown	5 gr	89,94
DP 20 15	15	medium brown	5 gr	89,94
DP 20 23	23	dark brown	5 gr	92,95
DP 20 30	30	light purple	5 gr	128,59
DP 20 50	50	medium purple	5 gr	128,59
DP 20 70	70	dark purple	5 gr	136,25
DP 20 100	100	violett	5 gr	151,90

DP 30

Diamond paste



Features:

- Synthetic-diamond, heavy concentration, oil-alcohol soluble base.

REF	Grain size μm	Color of paste		€
DP 30 3	3	green	5 gr	28,30
DP 30 6	6	yellow	5 gr	28,30
DP 30 9	9	red	5 gr	28,30
DP 30 12	12	light brown	5 gr	•
DP 30 15	15	medium brown	5 gr	46,64
DP 30 23	23	dark brown	5 gr	•
DP 30 30	30	purple	5 gr	•
DP 30 50	50	white	5 gr	•

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Diamond spray

DP 25



REF	Grain size μm	Color of paste		€
DP 25 0,1	0,1	white	150 gr	•
DP 25 0,25	0,25	grey	150 gr	42,30
DP 25 1	1	blue	150 gr	•
DP 25 3	3	green	150 gr	49,31
DP 25 6	6	yellow	150 gr	63,61
DP 25 9	9	red	150 gr	63,61
DP 25 12	12	light brown	150 gr	88,62
DP 25 15	15	medium brown	150 gr	88,62
DP 25 23	23	dark brown	150 gr	88,62
DP 25 30	30	light purple	150 gr	88,62

Synthetic diamond paste

DP 50

Features:

- ready for use, high concentrate and heat resistant material. Synthetic diamond material, very good price-quality ratio. Oil-alcohol soluble base.



REF	Grain size μm	Color of paste		€
DP 50 1	1	blue	10 gr	44,85
DP 50 3	3	green	10 gr	49,97
DP 50 6	6	yellow	10 gr	61,50
DP 50 9	9	red	10 gr	67,90
DP 50 12	12	light brown	10 gr	74,32
DP 50 15	15	medium brown	10 gr	79,46
DP 50 25	25	purple	10 gr	•

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Pulsar ...

Diamond paste



Features:

- Synthetic diamond, highly concentrated, water-oil-alcohol soluble base, silicon-free
- Suitable for stainless steel

REF	Grain size μm	Color of paste		€
Pulsar 10 3	3	green	10 gr	90,18
Pulsar 10 6	6	yellow	10 gr	120,71
Pulsar 10 9	9	red	10 gr	120,71
Pulsar 10 15	15	brown	10 gr	152,61
Pulsar 10 25	25	blue	10 gr	152,61
Pulsar 20 3	3	green	20 gr	162,20
Pulsar 20 6	6	yellow	20 gr	217,08
Pulsar 20 9	9	red	20 gr	217,08
Pulsar 20 15	15	brown	20 gr	275,04
Pulsar 20 25	25	blue	20 gr	275,04




Diamond suspension

HP 20 ...

Features:

- Synthetic diamond, highly concentrated:
- water soluble, high absorption of removed material.
- For surface finishing of carbide, ceramics, dies, CVD and forming tools.



REF	Grain size μm		€
HP 201	1 - 2	50 ml	102,53
HP 202	2 - 4	50 ml	102,53
HP 203	4 - 8	50 ml	102,53
HP 204	8 - 15	50 ml	102,53
HP 205	15 - 30	50 ml	102,53
HP 206	40 - 60	50 ml	102,53


Diluent

F 25 / F 125

Features:

- For the dilution of oil-alcohol soluble diamond pastes, and for cooling and increasing the free cutting of diamond and polishing stones in connection with ultrasonic work.



REF		€
F 25	0,1 l	8,51
F 125	1,0 l	67,90

Lapping and polishing oil

WK 35

Features:

- Suitable for all PT-polishing stones and diamond pastes



REF		€
WK 35	1 l	13,44



BL 10

Cutting fluid



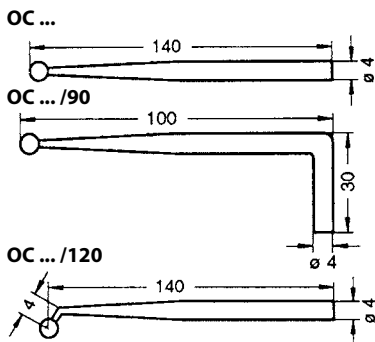
Features:

- Cleans the stone extremely well to prevent loading, lubricates the surface, leaves an excellent finish, environmentally friendly, non-toxic, biodegradable, non flammable, rust inhibiting

REF		€
BL 10	3.8 l	31,22

OC ... - OC ... 90 - OC ... 120

Ball push rods Orbi-Cross for Orbi-Tip



Features:

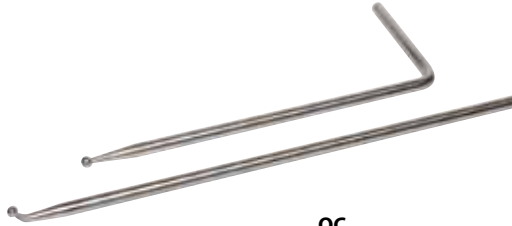
- The ball push rods OC... are equipped with a cross pin at the ball head which after latching into the split plastic ball socket of the polishing head, stops the tool from undesired twisting.
- Mat.: Steel

REF	for size	Shank-Ø	l	€
OC 24	4	3,5	140	•
OC 29	6	3,5	140	•
OC 39	8	4,0	140	•
OC 24 90	4	3,5	100	•
OC 29 90	6	3,5	100	•
OC 39 90	8	4,0	100	•
OC 24 120	4	3,5	140	•
OC 29 120	6	3,5	140	•
OC 39 120	8	4,0	140	•



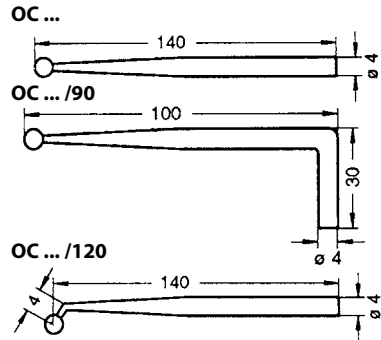
Ball push rods Orbi-Cross for Orbi-Tip

OT ... - OT ... 90 - OT ... 120



Features:

- The ball push rods OT... are without cross pin.
- Mat.: Steel

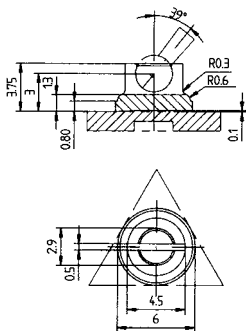


REF	for size	Shank-Ø	l	€
OT 24	4	3,5	140	•
OT 29	6	3,5	140	•
OT 39	8	4,0	140	•
OT 24/90	4	3,5	100	•
OT 29/90	6	3,5	100	•
OT 39/90	8	4,0	100	•
OT 24/120	4	3,5	140	•
OT 29/120	6	3,5	140	•
OT 39/120	8	4,0	140	•



OTP ...

Orbi-Tip polishing / lapping bits



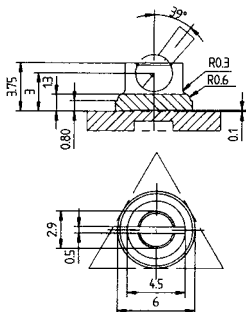
Features:

- The bits are available in 5 colors: green, yellow, red, brown, blue.
- When ordering lapping bits the color should match with the diamond paste!
- Mat.: Plastic

REF	size	Shape		€	€	€	€	€
OTP 41	4		50	4,60	4,60	4,60	4,60	7,81
OTP 42	4		50	4,60	3,92	4,60	4,60	4,60
OTP 43	4		50	4,60	4,60	4,60	4,60	4,60
OTP 61	6		50	5,00	5,00	5,00	5,00	5,00
OTP 62	6		50	5,00	5,00	5,00	5,00	5,00
OTP 63	6		50	5,00	5,00	5,00	5,00	.
OTP 81	8		50	5,35	5,35	5,35	5,35	5,35
OTP 82	8		50	5,35	5,35	5,35	5,35	5,35
OTP 83	8		50	5,35	5,35	5,35	5,35	5,04

OTM ...

Orbi-Tip polishing / lapping bits



Features:

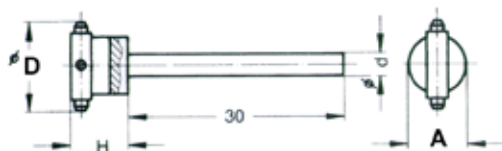
- The bits are available in 5 colors: green, yellow, red, brown, blue.
- When ordering lapping bits the color should match with the diamond paste!
- Mat.: Brass

REF	size	Shape		€	€	€	€	€
OTM 41	4		25	12,07	12,40	12,40	12,40	12,40
OTM 42	4		25	14,41	14,41	14,06	14,41	14,41
OTM 43	4		25	12,40	12,40	12,07	12,40	12,40
OTM 61	6		25
OTM 62	6		25	16,80	14,77	17,15	17,15	17,15
OTM 63	6		25	14,41	14,41	14,41	14,41	14,41
OTM 81	8		25	16,45	.	16,45	16,45	.
OTM 82	8		25	18,87	15,77	18,87	18,87	18,87
OTM 83	8		25	17,15	16,80	17,15	16,17	17,15



Pivot-stick

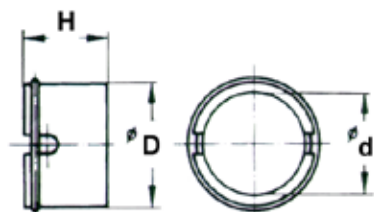
GKN ...



REF	For use with:	Ø D (mm)	Shank Ø d (mm)	H (mm)	A (mm)	€
GKN 6308	Type 8 rings	8	3,0	6	5	9,62
GKN 6312	Type 12 rings	12	3,0	7,5	8	13,05
GKN 6320	Type 20 rings	20	3,0	7,5	8	12,88
GKN 6620	Type 20 rings	20	6,0	11	9	23,31

Diamond lapring

DMR ...



Features:

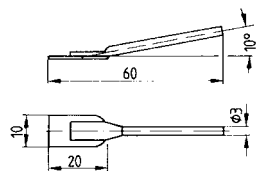
- Mat.: Diamond
- Grain size: D 151

REF	Material	Type	Ø D (mm)	Ø d (mm)	Height (mm)	Quantity	€
DMR 6308	Brass	8	8	6	6	10 pcs	151,05
DMR 6312	Brass	12	12	10	8	20 pcs	203,99
DMR 6320	Brass	20	20	17	14	10 pcs	255,85




R 091

Carriers



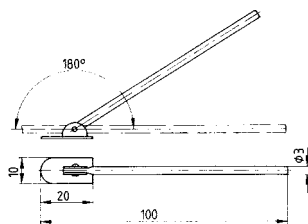
Features:

- For self-adhesive diamond foils, abrasive plates and felt plates

REF		€
R 091	10	20,57


R 093

Carriers



Features:

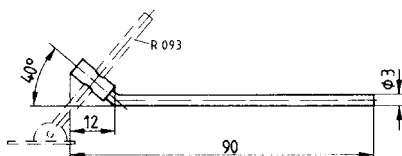
- For self-adhesive diamond foils, abrasive plates and felt plates

REF		€
R 093	3	24,37



Extensions

R 094



REF		€
R 094	2	25,74


Self-adhesive abrasive tips

R ...

Features:

- Mat.: Corundum



REF	Grain	Width	l		€
R 061	180	10	20	100	25,04
R 062	240	10	20	100	25,38
R 063	280	10	20	100	25,04
R 064	320	10	20	100	25,04
R 065	400	10	20	100	25,38
R 066	600	10	20	100	25,38
R 067	800	10	20	100	25,38
R 068	1000	10	20	100	25,38
R 069	1200	10	20	100	25,38

Self-adhesive felt tips

R 071

Features:

- Mat.: Felt, hardness H 3



REF	Width	l		€
R 071	20	10	50	18,87

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R 095 ...

Carriers



Features:

- Mat.: Plexiglass
- Self adhesive diamond foiles see page 7

REF	Width	Shank-Ø	l	Total length		€
R 095 10	10	3	25	100	1	87,78
R 095 15	15	3	25	100	1	87,78
R 095 20	20	3	25	100	1	87,78


RS 095 ...

Self-adhesive abrasive plates



Features:

- Mat.: Corundum
- Suitable for R 095

REF	Width	l	Grain					
			180	240	320	400	600	
RS 095 10	10	100	34,29	34,29	34,29	34,29	•	30
RS 095 15	15	100	39,78	39,78	39,78	39,78	39,78	30
RS 095 20	20	100	44,91	44,91	44,91	44,91	44,91	30


RF 095 ...

Self-adhesive felt plates



Features:

- Mat.: Felt, hardness H 3
- Suitable for R 095

REF	Width	Thickness	l		€
RF 095 10	10	2	80	20	51,77
RF 095 15	15	2	80	20	51,77
RF 095 20	20	2	80	20	51,77

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Felt sticks


FP ...

Features:

- Mat.: Felt, hardness H 3
- Support for diamond pastes

FP 0645



REF	Dimensions W x H x L		€
FP 0645	6 x 6 x 100 / 45°	20	1,40
FP 0606	6 x 6 x 150	20	1,40
FP 1010	10 x 10 x 150	20	1,40
FP 1313	13 x 13 x 150	20	2,81


Felt sticks fixed

FL ...

Features:

- Mat.: Felt, hardness H 3
- Felt sticks 45° end cut angle mounted on 3 mm shank



REF	Dimensions W x H x L			€
FL 14	6 x 6	x 40	1	0,83
FL 38	10 x 10	x 40	1	0,95
FL 12	12 x 12	x 40	1	1,02

Cleaning brush

RP 12

Features:

- Mat.: goat's hair
- Total length: 180 mm
- Length of bristles: 35 mm

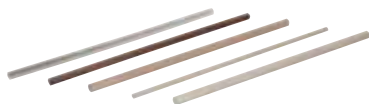


REF	€
RP 12	1,31




LP ...

Lapping and polishing bars



Features:

- Support for diamond pastes

REF	Grain μm	Dimen- sions	l	Material		€
LP 10 5	6 - 15	\varnothing 5	150	plexiglass	10	5,71
LP 10 10	6 - 15	\varnothing 10	150	plexiglass	10	5,71
LP 10 7	6 - 15	4 x 7	150	plexiglass	10	2,87
LP 10 15	6 - 15	4 x 15	150	plexiglass	10	•
LP 10 20	6 - 15	4 x 20	150	plexiglass	10	2,87
LP 12 7	6 - 30	5 x 7	150	laminated wood	10	•
LP 12 15	6 - 30	5 x 15	150	laminated wood	10	•
LP 12 20	6 - 30	5 x 20	150	laminated wood	10	•
LP 14 5	6 - 9	\varnothing 5	150	hardwood	10	2,68
LP 14 10	6 - 9	\varnothing 10	150	hardwood	10	2,97
LP 14 7	6 - 9	4 x 7	150	hardwood	10	2,53
LP 14 15	6 - 9	4 x 15	150	hardwood	10	2,87
LP 14 20	6 - 9	4 x 20	150	hardwood	10	2,87
LP 15 3	3 - 9	\varnothing 3	150	medium wood	10	3,02
LP 16 5	3	\varnothing 5	150	soft wood	10	2,75
LP 16 10	3	\varnothing 10	150	soft wood	10	3,22
LP 16 7	3	4 x 7	150	soft wood	10	2,46
LP 16 15	3	4 x 15	150	soft wood	10	2,62
LP 16 20	3	4 x 20	150	soft wood	10	2,75

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Mold Finish comparison kit

MFK 1200

Expanded version - 12 samples finished to SPI standards

- Eliminates errors or guesswork in achieving desired or specified finishes
- Saves time by eliminating over-polishing
- Provides a visual and numerical standard for specifying mold/part finishes



REF	€
MFK 1200	731,40

Finish Type	Description	Roughness average Micro-inches	Roughness average Micron	Comments
A1	Grade 3 diamond buff	0-1	0-0,025	<ul style="list-style-type: none"> • For mirror or optical finishes • Most time consuming • Steel grade important to results (Steel DME 6 and 7 recommended)
A2	Grade 6 diamond buff	1-2	0,025-0,05	
A3	Grade 15 diamond buff	2-3	0,05-0,076	
B1	600 grit paper	2-3	0,05-0,076	<ul style="list-style-type: none"> • Removes all tool and machining marks • Provides good mould release • Light reflecting finish on molded part, some sheen
B2	400 grit paper	4-5	0,10-0,127	
B3	320 grit paper	9-10	0,23-0,25	
C1	600 stone	10-12	0,25-0,30	<ul style="list-style-type: none"> • Removes all tool and machining marks • Provides good mold release • Mute finish on molded part, no sheen
C2	400 stone	25-28	0,64-0,71	
C3	320 stone	38-42	0,97-1,07	
D1	Dry blast glass bead 11, 200 distance at 0,7Mpa; 5 secs	10-12	0,25-0,30	<ul style="list-style-type: none"> • For decorative finishes • Often used for diecast and thermoset tooling • Helps hide shrink marks and other imperfections • Dull, non-reflecting finish on molded or cast part
D2	Dry blast 240 oxyde, 125 mm distance at 0,7 Mpa; 5 secs	26-32	0,66-0,81	
D3	Dry blast 24 oxyde 150 mm distance at 0,7 Mpa; 5 secs	190-230	4,83-5,84	

• upon request

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C 126

Mold cleaner



Features:

- C 126 is a special cleaner to remove resin and rubber residues, plastic deposits like PVC, PA, PI, PU, and acrylates. Applications: cleaning of plastic molds, injection and spinning nozzles, removal of adhesive residues, lacquer and tar. The cleaning effect can be accelerated by heating to 80° C the parts which have to be treated.
- The product is well biodegradable.

REF	ml	€
C 126	500	17,83

C 100

Anti-corrosion agent (crystal clear)



Features:

- C 100 provides an effective protective film on all metal parts to be protected from rust. The metal surfaces or parts are sprayed, thus protecting them permanently from oxidation. C 100 is crystal-clear and non-aggressive. It can be removed by any solvent as well as by petrol, benzene or grease solvent C 120.
- Open bulks upon request!

REF	ml	€
C 100	400	7,46

• upon request

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Mold Saver anticorrosion agent

C 106

Features:

- C 106 provides high protection of ground and polished standard parts, injection molds, etc., both during storage and for local transport. The thin waxlike film which is left after spraying on is solid in ageing, does not tear or resinate and is almost impervious to vapours, gasses, steam, and salts. Due to low viscosity inaccessible parts can reliably be moistened and protected. C 106 is chlorine-, nitrite-, and barium-free and is according to VW specification PV 52.02 easily removable even after a long period in storage.
- Open bulks upon request!



REF	ml	€
C 106	500	17,83

Grease solvent

C 120

Features:

- C 120 softens coatings of oil and grease so that they are easily removable. With heavy residues it might be necessary to spray for a second time after wiping off. Grease solvent C 120 is particularly suitable for cleaning metal parts before pouring in, glueing, varnishing or other work. It may also be used for removing marking color C 130 but is not suitable for the treatment of varnished surfaces, rubber and insulating parts.



REF	ml	€
C 120	500	6,72



C 110

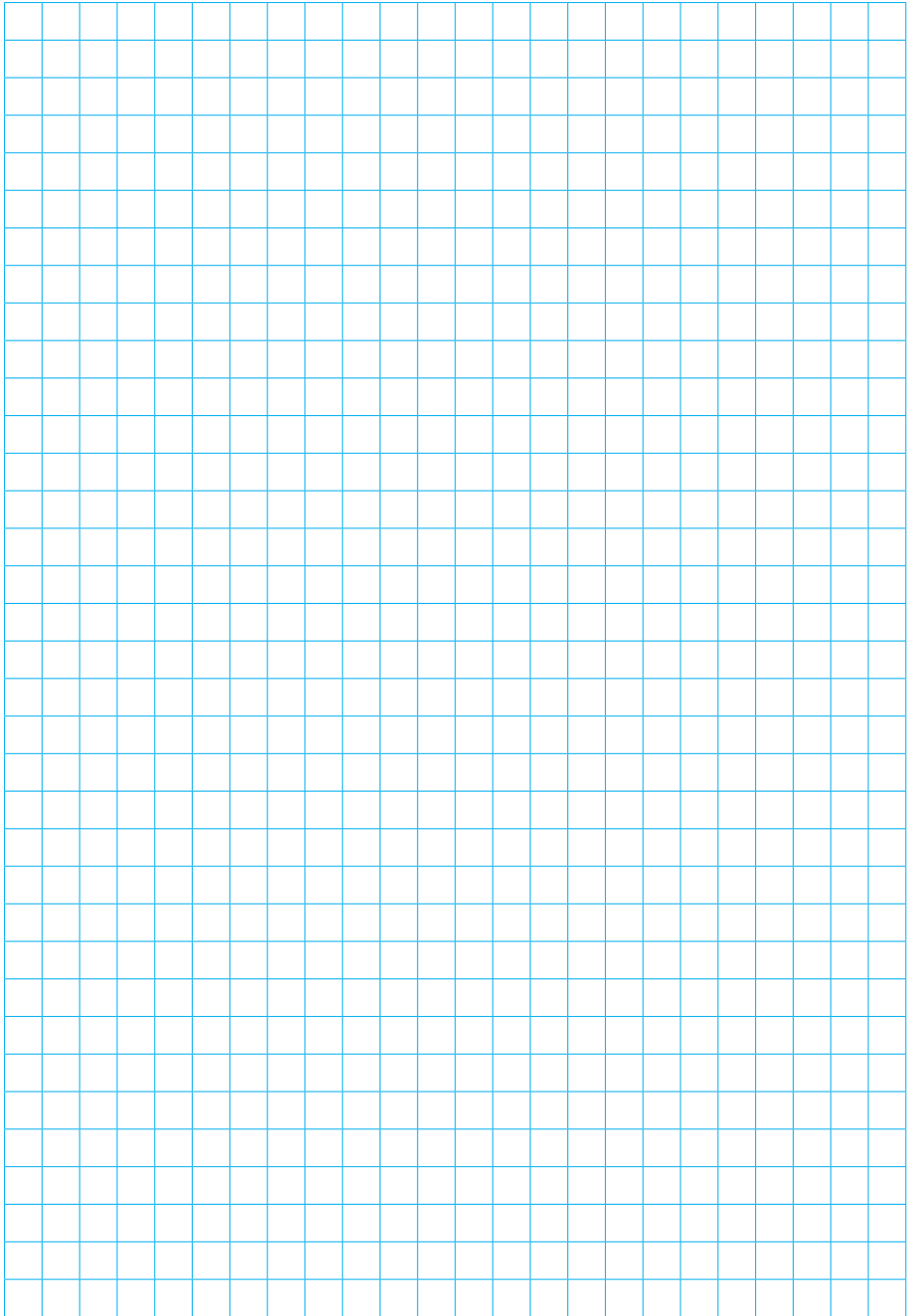
Rust-solving oil



Features:

- C 110 loosens slightly rusted or tightly jammed screws, nuts or press joints and removes even thick films of rust on metal parts. Various additives ensure high lubricating effect and permanent rust protection.
- Eliminates squeaking.

REF	ml	€
C 110	400	7,88



• upon request

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