



Euro Standard

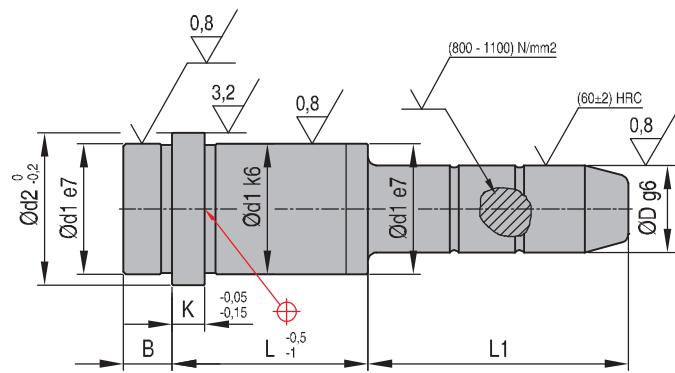




R 02

Leader pins

Mat.: 1.7131



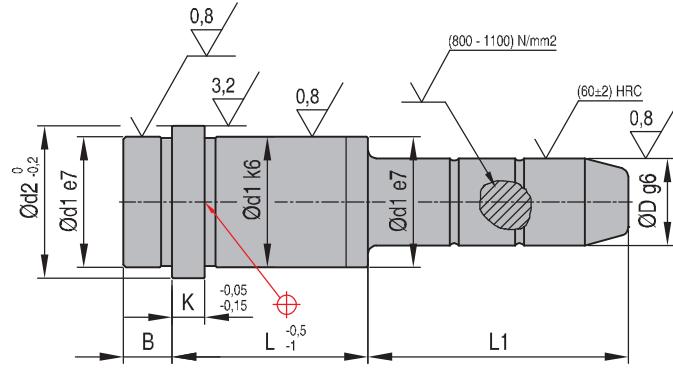
REF L x D x L1	D	L	L1	d1	d2	k	B	REF L x D x L1	D	REF L x D x L1	D	REF L x D x L1	D
R 02 12x10x25	10	12	25	14	16	3	3	R 02 12x9x25	9	R 02 46x15x35	15	35	20
R 02 12x10x45			45					R 02 46x14x45		R 02 46x14x45			
R 02 12x10x65			65					R 02 46x14x65		R 02 46x14x65			
R 02 17x10x20	10	17	20	14	16	3	3	R 02 17x9x20	9	R 02 46x15x85		85	
R 02 17x10x30			30					R 02 46x15x105		R 02 46x14x105			
R 02 17x10x50			50					R 02 46x15x125		R 02 46x14x125			
R 02 17x10x70			70					R 02 46x15x145		R 02 46x14x145			
R 02 22x10x25	10	22	25	14	16	3	3	R 02 22x9x25	9	R 02 56x15x35	15	35	20
R 02 22x10x35			35					R 02 22x9x35		R 02 56x14x55		55	
R 02 22x10x55			55					R 02 22x9x55		R 02 56x14x75		75	
R 02 22x10x75			75					R 02 22x9x75		R 02 56x14x95		95	
R 02 22x10x95			95					R 02 22x9x95		R 02 56x14x135		135	
R 02 27x10x20	10	27	20	14	16	3	3	R 02 27x9x20	9	R 02 66x15x55	15	66	20
R 02 27x10x30			30					R 02 27x9x30		R 02 66x14x65		65	
R 02 27x10x50			50					R 02 27x9x50		R 02 66x14x95		95	
R 02 27x10x70			70					R 02 27x9x70		R 02 66x14x125		125	
R 02 27x10x90			90					R 02 27x9x90		R 02 76x15x55	15	76	20
R 02 36x10x25	10	36	25	14	16	3	3	R 02 36x9x25	9	R 02 76x15x95		95	
R 02 36x10x45			45					R 02 36x9x45		R 02 86x15x55	15	86	20
R 02 36x10x65			65					R 02 36x9x65		R 02 86x14x95		95	
R 02 36x10x85			85					R 02 36x9x85		R 02 96x15x55	15	96	20
R 02 46x10x30	10	46	30	14	16	3	3	R 02 46x9x30	9	R 02 96x15x95		95	
R 02 46x10x45			45					R 02 46x9x45		R 02 116x15x75	15	116	20
R 02 46x10x70			70					R 02 46x9x70		R 02 17x20x35	20	17	35
R 02 56x10x35	10	56	35	14	16	3	3	R 02 56x9x35	9	R 02 17x20x55		55	
R 02 56x10x60			60					R 02 56x9x60		R 02 17x20x75		75	
R 02 17x15x35	15	17	35	20	16	3	3	R 02 17x14x35	14	R 02 17x20x120		120	
R 02 17x15x55			55					R 02 17x14x55		R 02 22x20x35	20	22	35
R 02 17x15x75			75					R 02 17x14x75		R 02 22x20x45		45	
R 02 17x15x95			95					R 02 17x14x95		R 02 22x20x65		65	
R 02 22x15x30	15	22	30	20	25	6	9	R 02 22x14x30	14	R 02 22x20x85		85	
R 02 22x15x50			50					R 02 22x14x50		R 02 22x20x115		115	
R 02 22x15x70			70					R 02 22x14x70		R 02 27x20x35	20	27	35
R 02 22x15x90			90					R 02 22x14x90		R 02 27x20x45		45	
R 02 22x15x110			110					R 02 22x14x110		R 02 27x20x65		65	
R 02 22x15x125			125					R 02 22x14x125		R 02 27x20x85		85	
R 02 22x15x150			150					R 02 22x14x150		R 02 27x20x105		105	
R 02 27x15x30	15	27	30	20	25	6	9	R 02 27x14x30	14	R 02 27x20x125		125	
R 02 22x15x45			45					R 02 22x14x45		R 02 27x20x165		165	
R 02 27x15x65			65					R 02 27x14x65		R 02 27x20x225		225	
R 02 27x15x85			85					R 02 27x14x85		R 02 27x20x245		245	
R 02 27x15x105			105					R 02 27x14x105		R 02 36x20x35	20	36	35
R 02 27x15x125			125					R 02 27x14x125		R 02 36x20x55		55	
R 02 27x15x145			145					R 02 27x14x145		R 02 36x20x75		75	
R 02 27x15x165			165					R 02 27x14x165		R 02 36x20x95		95	
R 02 36x15x35	15	36	35	20	25	6	9	R 02 36x14x35	14	R 02 36x20x115		115	
R 02 36x15x55			55					R 02 36x14x55		R 02 36x20x135		135	
R 02 36x15x75			75					R 02 36x14x75		R 02 36x20x165		165	
R 02 36x15x95			95					R 02 36x14x95		R 02 36x20x225		225	
R 02 36x15x125			125					R 02 36x14x125		R 02 36x20x255		255	
R 02 36x15x155			155					R 02 36x14x155		R 02 36x18x255			



R 02

Leader pins

Mat. 1.7131



REF L x D x L1	D	L	L1	d1	d2	k	B	REF L x D x L1	D
R 02 27x32x45	32	27	45	42	47	6	9	R 02 27x30x45	30
R 02 27x32x65			65					R 02 27x30x65	
R 02 27x32x105			105					R 02 27x30x105	
R 02 27x32x165			165					R 02 27x30x165	
R 02 27x32x185			185					R 02 27x30x185	
R 02 27x32x205			205					R 02 27x30x205	
R 02 27x32x245			245					R 02 27x30x245	
R 02 27x32x285			285					R 02 27x30x285	
R 02 36x32x55	32	36	55	42	47	6	9	R 02 36x30x55	30
R 02 36x32x75			75					R 02 36x30x75	
R 02 36x32x95			95					R 02 36x30x95	
R 02 36x32x115			115					R 02 36x30x115	
R 02 36x32x155			155					R 02 36x30x155	
R 02 36x32x175			175					R 02 36x30x175	
R 02 36x32x245			245					R 02 36x30x245	
R 02 36x32x285			285					R 02 36x30x285	
R 02 46x32x45	32	46	45	42	47	6	9	R 02 46x30x45	30
R 02 46x32x65			65					R 02 46x30x65	
R 02 46x32x85			85					R 02 46x30x85	
R 02 46x32x105			105					R 02 46x30x105	
R 02 46x32x125			125					R 02 46x30x125	
R 02 46x32x165			165					R 02 46x30x165	
R 02 46x32x245			245					R 02 46x30x245	
R 02 46x32x285			285					R 02 46x30x285	
R 02 56x32x55	32	56	55	42	47	6	9	R 02 56x30x55	30
R 02 56x32x75			75					R 02 56x30x75	
R 02 56x32x95			95					R 02 56x30x95	
R 02 56x32x115			115					R 02 56x30x115	
R 02 56x32x135			135					R 02 56x30x135	
R 02 56x32x175			175					R 02 56x30x175	
R 02 56x32x245			245					R 02 56x30x245	
R 02 56x32x295			295					R 02 56x30x295	
R 02 66x32x55	32	66	55	42	47	6	9	R 02 66x30x55	30
R 02 66x32x75			75					R 02 66x30x75	
R 02 66x32x95			95					R 02 66x30x95	
R 02 66x32x115			115					R 02 66x30x115	
R 02 66x32x135			135					R 02 66x30x135	
R 02 66x32x175			175					R 02 66x30x175	
R 02 66x32x245			245					R 02 66x30x245	
R 02 66x32x295			295					R 02 66x30x295	
R 02 76x32x55	32	76	55	42	47	6	9	R 02 76x30x55	30
R 02 76x32x75			75					R 02 76x30x75	
R 02 76x32x95			95					R 02 76x30x95	
R 02 76x32x115			115					R 02 76x30x115	
R 02 76x32x155			155					R 02 76x30x155	
R 02 76x32x225			225					R 02 76x30x225	

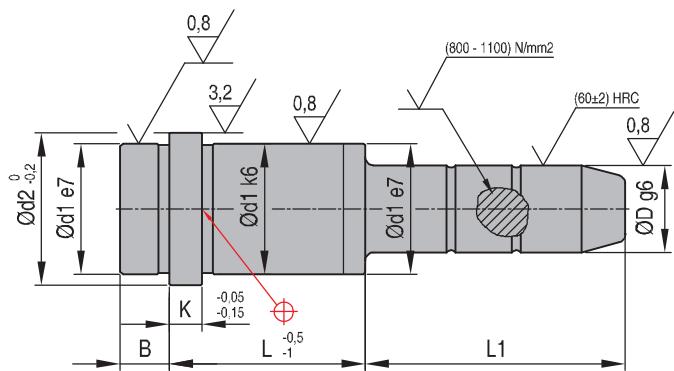
CAD reference point



Leader pins

Mat.: 1.7131

R 02



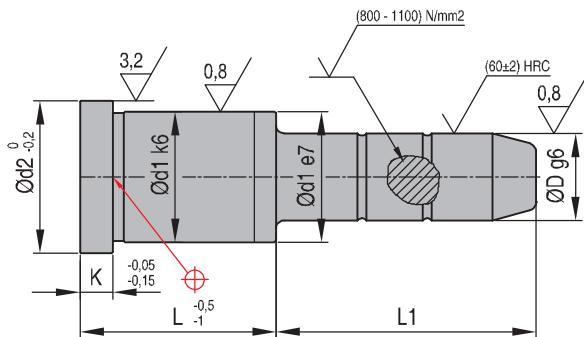
REF L x D x L1	D	L	L1	d_1	d_2	k	B	REF L x D x L1	D
R 02 196x42x155	42	196	155	54	60	10	12	R 02 196x40x155	40
R 02 196x42x195			195					R 02 196x40x195	
R 02 196x42x235			235					R 02 196x40x235	
R 02 246x42x165	42	246	165	54	60	10	12	R 02 246x40x165	40
R 02 246x42x245			245					R 02 246x40x245	



Leader pins

Mat: 1.7131 60 HRC

R 01



REF L x D x L1	D	L	L1	d1	d2	K	REF L x D x L1	D
R 01 156x62x195	62	156	195	80	86	20	R 01 156x60x195	60
R 01 156x62x235	62	156	235	80	86	20	R 01 156x60x235	60
R 01 196x62x175	62	196	175	80	86	20	R 01 196x60x175	60
R 01 196x62x195	62	196	195	80	86	20	R 01 196x60x195	60
R 01 196x62x235	62	196	235	80	86	20	R 01 196x60x235	60

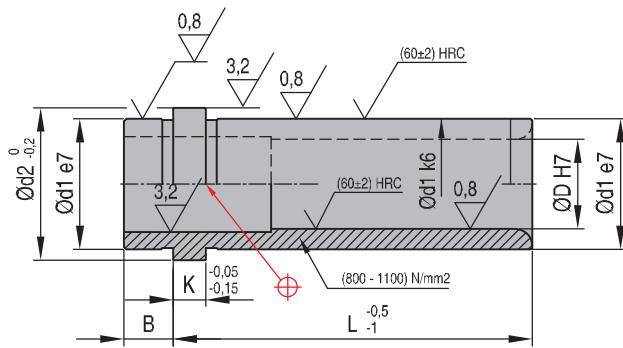
REF L x D x L1	D	L	L1	d1	d2	K	REF L x D x L1	D
R 01 246x62x195	62	246	195	80	86	20	R 01 246x60x195	60
R 01 246x62x235	62	246	235	80	86	20	R 01 246x60x235	60
R 01 246x62x275	62	246	275	80	86	20	R 01 246x60x275	60
R 01 246x62x315	62	246	315	80	86	20	R 01 246x60x315	60



R 04

Leader pin bushings

Mat.: 1.7131 60 HRC



REF LxD	D	L	d1	d2	K	B	REF LxD	D
R 04 9x10	10	12	14	16	3	3	R 04 9x9	9
R 04 12x10	10	12	14	16	3	3	R 04 12x9	9
R 04 17x10	10	17	14	16	3	3	R 04 17x9	9
R 04 22x10	10	22	14	16	3	3	R 04 22x9	9
R 04 27x10	10	27	14	16	3	3	R 04 27x9	9
R 04 36x10	10	36	14	16	3	3	R 04 36x9	9
R 04 46x10	10	46	14	16	3	3	R 04 46x9	9
R 04 56x10	10	56	14	16	3	3	R 04 56x9	9
R 04 66x10	10	66	14	16	3	3	R 04 66x9	9
R 04 17x15	15	17	20	25	6	3	R 04 17x14	14
R 04 22x15	15	22	20	25	6	3	R 04 22x14	14
R 04 27x15	15	27	20	25	6	3	R 04 27x14	14
R 04 36x15	15	36	20	25	6	3	R 04 36x14	14
R 04 46x15	15	46	20	25	6	3	R 04 46x14	14
R 04 56x15	15	56	20	25	6	3	R 04 56x14	14
R 04 66x15	15	66	20	25	6	3	R 04 66x14	14
R 04 76x15	15	76	20	25	6	3	R 04 76x14	14
R 04 86x15	15	86	20	25	6	3	R 04 86x14	14
R 04 96x15	15	96	20	25	6	3	R 04 96x14	14
R 04 116x15	15	116	20	25	6	9	R 04 116x14	14
R 04 17x20	20	17	26	31	6	9	R 04 17x18	18
R 04 22x20	20	22	26	31	6	9	R 04 22x18	18
R 04 27x20	20	27	26	31	6	9	R 04 27x18	18
R 04 36x20	20	36	26	31	6	9	R 04 36x18	18
R 04 46x20	20	46	26	31	6	9	R 04 46x18	18
R 04 56x20	20	56	26	31	6	9	R 04 56x18	18
R 04 66x20	20	66	26	31	6	9	R 04 66x18	18
R 04 76x20	20	76	26	31	6	9	R 04 76x18	18
R 04 86x20	20	86	26	31	6	9	R 04 86x18	18
R 04 96x20	20	96	26	31	6	9	R 04 96x18	18
R 04 116x20	20	116	26	31	6	9	R 04 116x18	18
R 04 136x20	20	136	26	31	6	9	R 04 136x18	18
R 04 17x24	24	17	30	35	6	9	R 04 17x22	22
R 04 22x24	24	22	30	35	6	9	R 04 22x22	22

REF LxD	D	L	d1	d2	K	B	REF LxD	D
R 04 27x24	24	27	30	35	6	9	R 04 27x22	22
R 04 36x24	24	36	30	35	6	9	R 04 36x22	22
R 04 46x24	24	46	30	35	6	9	R 04 46x22	22
R 04 56x24	24	56	30	35	6	9	R 04 56x22	22
R 04 66x24	24	66	30	35	6	9	R 04 66x22	22
R 04 76x24	24	76	30	35	6	9	R 04 76x22	22
R 04 86x24	24	86	30	35	6	9	R 04 86x22	22
R 04 96x24	24	96	30	35	6	9	R 04 96x22	22
R 04 116x24	24	116	30	35	6	9	R 04 116x22	22
R 04 136x24	24	136	30	35	6	9	R 04 136x22	22
R 04 156x24	24	156	30	35	6	9	R 04 156x22	22
R 04 27x32	32	27	42	47	6	9	R 04 27x30	30
R 04 36x32	32	36	42	47	6	9	R 04 36x30	30
R 04 46x32	32	46	42	47	6	9	R 04 46x30	30
R 04 56x32	32	56	42	47	6	9	R 04 56x30	30
R 04 66x32	32	66	42	47	6	9	R 04 66x30	30
R 04 76x32	32	76	42	47	6	9	R 04 76x30	30
R 04 86x32	32	86	42	47	6	9	R 04 86x30	30
R 04 96x32	32	96	42	47	6	9	R 04 96x30	30
R 04 116x32	32	116	42	47	6	9	R 04 116x30	30
R 04 136x32	32	136	42	47	6	9	R 04 136x30	30
R 04 156x32	32	156	42	47	6	9	R 04 156x30	30
R 04 196x32	32	196	42	47	6	9	R 04 196x30	30
R 04 46x42	42	46	54	60	10	12	R 04 46x40	40
R 04 56x42	42	56	54	60	10	12	R 04 56x40	40
R 04 66x42	42	66	54	60	10	12	R 04 66x40	40
R 04 76x42	42	76	54	60	10	12	R 04 76x40	40
R 04 86x42	42	86	54	60	10	12	R 04 86x40	40
R 04 96x42	42	96	54	60	10	12	R 04 96x40	40
R 04 116x42	42	116	54	60	10	12	R 04 116x40	40
R 04 136x42	42	136	54	60	10	12	R 04 136x40	40
R 04 156x42	42	156	54	60	10	12	R 04 156x40	40
R 04 196x42	42	196	54	60	10	12	R 04 196x40	40
R 04 246x42	42	246	54	60	10	12	R 04 246x40	40

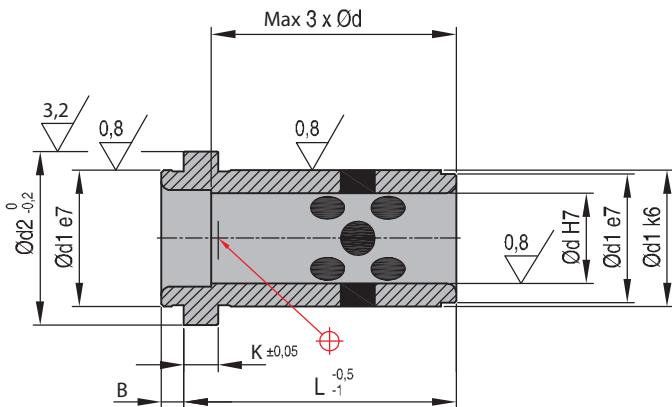
CAD reference point
⊕



Self lubricating leader pin bushings

Mat.: 2.0975 - Graphit 200 HB

R 04 W



REF d x l	d	L	d1	d2	K	B	REF	d
R 04 W 10x17	10	17	14	18	3	3	R 04 W 9x17	9
R 04 W 10x22	10	22	14	16	3	3	R 04 W 9x22	9
R 04 W 10x27	10	27	14	16	3	3	R 04 W 9x27	9
R 04 W 10x36	10	36	14	16	3	3	R 04 W 9x36	9
R 04 W 15x17	15	17	20	25	6	9	R 04 W 14x17	14
R 04 W 15x22	15	22	20	25	6	9	R 04 W 14x22	14
R 04 W 15x27	15	27	20	25	6	9	R 04 W 14x27	14
R 04 W 15x36	15	36	20	25	6	9	R 04 W 14x36	14
R 04 W 15x46	15	46	20	25	6	9	R 04 W 14x46	14
R 04 W 15x56	15	56	20	25	6	9	R 04 W 14x56	14
R 04 W 20x22	20	22	26	31	6	9	R 04 W 18x22	18
R 04 W 20x27	20	27	26	31	6	9	R 04 W 18x27	18
R 04 W 20x36	20	36	26	31	6	9	R 04 W 18x36	18
R 04 W 20x46	20	46	26	31	6	9	R 04 W 18x46	18
R 04 W 20x56	20	56	26	31	6	9	R 04 W 18x56	18
R 04 W 20x66	20	66	26	31	6	9	R 04 W 18x66	18
R 04 W 24x22	24	22	30	35	6	9	R 04 W 22x22	22
R 04 W 24x27	24	27	30	35	6	9	R 04 W 22x27	22
R 04 W 24x36	24	36	30	35	6	9	R 04 W 22x36	22
R 04 W 24x46	24	46	30	35	6	9	R 04 W 22x46	22

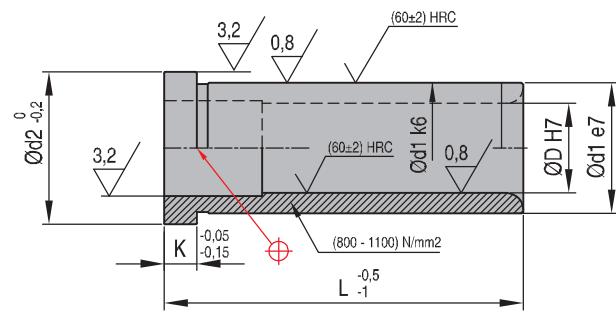
REF d x l	d	L	d1	d2	K	B	REF	d
R 04 W 24x56	24	56	30	35	6	9	R 04 W 22x56	22
R 04 W 24x66	24	66	30	35	6	9	R 04 W 22x66	22
R 04 W 24x76	24	76	30	35	6	9	R 04 W 22x76	22
R 04 W 32x27	32	27	42	47	6	9	R 04 W 30x27	30
R 04 W 32x36	32	36	42	47	6	9	R 04 W 30x36	30
R 04 W 32x46	32	46	42	47	6	9	R 04 W 30x46	30
R 04 W 32x56	32	56	42	47	6	9	R 04 W 30x56	30
R 04 W 32x66	32	66	42	47	6	9	R 04 W 30x66	30
R 04 W 32x76	32	76	42	47	6	9	R 04 W 30x76	30
R 04 W 32x86	32	86	42	47	6	9	R 04 W 30x86	30
R 04 W 32x96	32	96	42	47	6	9	R 04 W 30x96	30
R 04 W 42x56	42	56	54	60	10	12	R 04 W 40x56	40
R 04 W 42x66	42	66	54	60	10	12	R 04 W 40x66	40
R 04 W 42x76	42	76	54	60	10	12	R 04 W 40x76	40
R 04 W 42x86	42	86	54	60	10	12	R 04 W 40x86	40
R 04 W 42x96	42	96	54	60	10	12	R 04 W 40x96	40
R 04 W 42x116	42	116	54	60	10	12	R 04 W 40x116	40
R 04 W 42x136	42	136	54	60	10	12	R 04 W 40x136	40
R 04 W 42x156	42	156	54	60	10	12	R 04 W 40x156	40



R 03

Leader pin bushings

Mat.: 1.7131



REF L x D	D	L	d1	d2	K	REF L x D	D
R 03 12x10	10	12	14	16	3	R 03 12x9	9
R 03 17x10	10	17	14	16	3	R 03 17x9	9
R 03 22x10	10	22	14	16	3	R 03 22x9	9
R 03 27x10	10	27	14	16	3	R 03 27x9	9
R 03 36x10	10	36	14	16	3	R 03 36x9	9
R 03 46x10	10	46	14	16	3	R 03 46x9	9
R 03 56x10	10	56	14	16	3	R 03 56x9	9
R 03 66x10	10	66	14	16	3	R 03 66x9	9
R 03 12x15	15	12	20	25	6	R 03 12x14	14
R 03 17x15	15	17	20	25	6	R 03 17x14	14
R 03 22x15	15	22	20	25	6	R 03 22x14	14
R 03 27x15	15	27	20	25	6	R 03 27x14	14
R 03 36x15	15	36	20	25	6	R 03 36x14	14
R 03 46x15	15	46	20	25	6	R 03 46x14	14
R 03 56x15	15	56	20	25	6	R 03 56x14	14
R 03 66x15	15	66	20	25	6	R 03 66x14	14
R 03 76x15	15	76	20	25	6	R 03 76x14	14
R 03 86x15	15	86	20	25	6	R 03 86x14	14
R 03 96x15	15	96	20	25	6	R 03 96x14	14
R 03 17x20	20	17	26	31	6	R 03 17x18	18
R 03 22x20	20	22	26	31	6	R 03 22x18	18
R 03 27x20	20	27	26	31	6	R 03 27x18	18
R 03 36x20	20	36	26	31	6	R 03 36x18	18
R 03 46x20	20	46	26	31	6	R 03 46x18	18
R 03 56x20	20	56	26	31	6	R 03 56x18	18
R 03 66x20	20	66	26	31	6	R 03 66x18	18
R 03 76x20	20	76	26	31	6	R 03 76x18	18
R 03 86x20	20	86	26	31	6	R 03 86x18	18
R 03 96x20	20	96	26	31	6	R 03 96x18	18
R 03 116x20	20	116	26	31	6	R 03 116x18	18
R 03 17x24	24	17	30	35	6	R 03 17x22	22
R 03 22x24	24	22	30	35	6	R 03 22x22	22
R 03 27x24	24	27	30	35	6	R 03 27x22	22
R 03 36x24	24	36	30	35	6	R 03 36x22	22
R 03 46x24	24	46	30	35	6	R 03 46x22	22
R 03 56x24	24	56	30	35	6	R 03 56x22	22
R 03 66x24	24	66	30	35	6	R 03 66x22	22

REF L x D	D	L	d1	d2	K	REF L x D	D
R 03 76x24	24	76	30	35	6	R 03 76x22	22
R 03 86x24	24	86	30	35	6	R 03 86x22	22
R 03 96x24	24	96	30	35	6	R 03 96x22	22
R 03 116x24	24	116	30	35	6	R 03 116x22	22
R 03 136x24	24	136	30	35	6	R 03 136x22	22
R 03 27x32	32	27	42	47	6	R 03 27x30	30
R 03 36x32	32	36	42	47	6	R 03 36x30	30
R 03 46x32	32	46	42	47	6	R 03 46x30	30
R 03 56x32	32	56	42	47	6	R 03 56x30	30
R 03 66x32	32	66	42	47	6	R 03 66x30	30
R 03 76x32	32	76	42	47	6	R 03 76x30	30
R 03 86x32	32	86	42	47	6	R 03 86x30	30
R 03 96x32	32	96	42	47	6	R 03 96x30	30
R 03 116x32	32	116	42	47	6	R 03 116x30	30
R 03 136x32	32	136	42	47	6	R 03 136x30	30
R 03 156x32	32	156	42	47	6	R 03 156x30	30
R 03 46x42	42	46	54	60	10	R 03 46x40	40
R 03 56x42	42	56	54	60	10	R 03 56x40	40
R 03 66x42	42	66	54	60	10	R 03 66x40	40
R 03 76x42	42	76	54	60	10	R 03 76x40	40
R 03 86x42	42	86	54	60	10	R 03 86x40	40
R 03 96x42	42	96	54	60	10	R 03 96x40	40
R 03 116x42	42	116	54	60	10	R 03 116x40	40
R 03 136x42	42	136	54	60	10	R 03 136x40	40
R 03 156x42	42	156	54	60	10	R 03 156x40	40
R 03 246x42	42	246	54	60	10	R 03 246x40	40
		76	66	72	10	R 03 76x50	50
		96	66	72	10	R 03 96x50	50
		116	66	72	10	R 03 116x50	50
		136	66	72	10	R 03 136x50	50
		156	66	72	10	R 03 156x50	50
		196	66	72	10	R 03 196x50	50
		96	80	86	20	R 03 96x60	60
		116	80	86	20	R 03 116x60	60
		136	80	86	20	R 03 136x60	60
		196	80	86	20	R 03 196x60	60
		246	80	86	20	R 03 246x60	60

CAD reference point

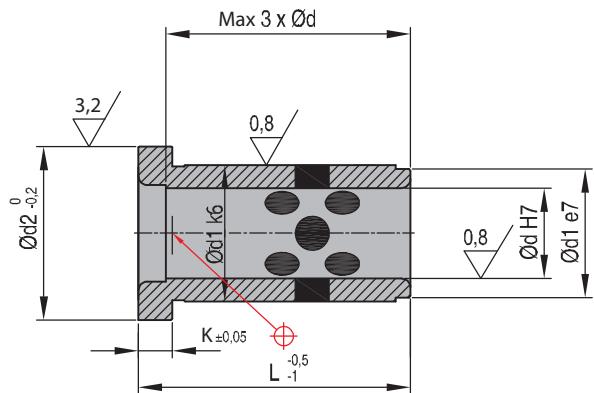




Selflubricating leader pin bushings

 Mat.: 2.0975 - Graphit 200 HB -
Max T° = 300°C

R 03 W



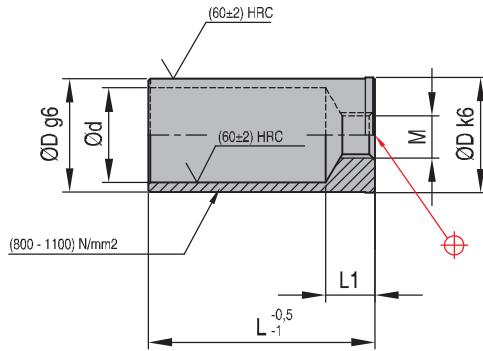
REF d x l	d	L	d1	d2	K	REF d x l	d	REF d x l	d
R 03 W 10x17	10	17	14	16	3	R 03 W 9x17	9	R 03 W 20x66	20
R 03 W 10x22	10	22	14	16	3	R 03 W 9x22	9	R 03 W 24x22	24
R 03 W 10x27	10	27	14	16	3	R 03 W 9x27	9	R 03 W 24x27	24
R 03 W 10x36	10	36	14	16	3	R 03 W 9x36	9	R 03 W 24x36	24
		17	18	23	6	R 03 W 12x17	12	R 03 W 24x46	24
		22	18	23	6	R 03 W 12x22	12	R 03 W 24x56	24
		27	18	23	6	R 03 W 12x27	12	R 03 W 24x66	24
		36	18	23	6	R 03 W 12x36	12	R 03 W 24x76	24
R 03 W 15x17	15	17	20	25	6	R 03 W 14x17	14	R 03 W 32x27	32
R 03 W 15x22	15	22	20	25	6	R 03 W 14x22	14	R 03 W 32x36	32
R 03 W 15x27	15	27	20	25	6	R 03 W 14x27	14	R 03 W 32x46	32
R 03 W 15x36	15	36	20	25	6	R 03 W 14x36	14	R 03 W 32x56	32
R 03 W 15x46	15	46	20	25	6	R 03 W 14x46	14	R 03 W 32x66	32
R 03 W 15x56	15	56	20	25	6	R 03 W 14x56	14	R 03 W 32x76	32
		22	22	27	6	R 03 W 16x22	16	R 03 W 32x86	32
		27	22	27	6	R 03 W 16x27	16	R 03 W 32x96	32
		36	22	27	6	R 03 W 16x36	16	R 03 W 42x56	42
		46	22	27	6	R 03 W 16x46	16	R 03 W 42x66	42
R 03 W 20x22	20	22	26	31	6	R 03 W 18x22	18	R 03 W 42x76	42
R 03 W 20x27	20	27	26	31	6	R 03 W 18x27	18	R 03 W 42x86	42
R 03 W 20x36	20	36	26	31	6	R 03 W 18x36	18	R 03 W 42x96	42
R 03 W 20x46	20	46	26	31	6	R 03 W 18x46	18	R 03 W 42x116	42
R 03 W 20x56	20	56	26	31	6	R 03 W 18x56	18	R 03 W 42x136	42



R 05

Locating sleeves

Mat.: 1.7131



REF D x L	D	L	d	M	L1
R 05 14x20	14	20	11	6	8
R 05 14x30	14	30	11	6	8
R 05 14x40	14	40	11	6	8
R 05 14x50	14	50	11	6	8
R 05 14x60	14	60	11	6	8
R 05 14x70	14	70	11	6	8
R 05 14x80	14	80	11	6	8
R 05 14x100	14	100	11	6	8
R 05 20x30	20	30	16	8	13
R 05 20x40	20	40	16	8	13
R 05 20x50	20	50	16	8	13
R 05 20x60	20	60	16	8	13
R 05 20x70	20	70	16	8	13
R 05 20x80	20	80	16	8	13
R 05 20x100	20	100	16	8	13
R 05 20x120	20	120	16	8	13
R 05 20x140	20	140	16	8	13
R 05 20x160	20	160	16	8	13
R 05 26x30	26	30	21	10	13
R 05 26x40	26	40	21	10	13
R 05 26x50	26	50	21	10	13
R 05 26x60	26	60	21	10	13
R 05 26x70	26	70	21	10	13
R 05 26x80	26	80	21	10	13
R 05 26x100	26	100	21	10	13
R 05 26x120	26	120	21	10	13
R 05 26x140	26	140	21	10	13
R 05 26x160	26	160	21	10	13
R 05 26x180	26	180	21	10	13

REF D x L	D	L	d	M	L1
R 05 30x40	30	40	25	12	13
R 05 30x60	30	60	25	12	13
R 05 30x80	30	80	25	12	13
R 05 30x100	30	100	25	12	13
R 05 30x120	30	120	25	12	13
R 05 30x140	30	140	25	12	13
R 05 30x160	30	160	25	12	13
R 05 30x180	30	180	25	12	13
R 05 30x200	30	200	25	12	13
R 05 30x240	30	240	25	12	13
R 05 42x40	42	40	33	16	13
R 05 42x60	42	60	33	16	13
R 05 42x80	42	80	33	16	13
R 05 42x100	42	100	33	16	13
R 05 42x120	42	120	33	16	13
R 05 42x140	42	140	33	16	13
R 05 42x160	42	160	33	16	13
R 05 42x180	42	180	33	16	13
R 05 42x200	42	200	33	16	13
R 05 42x240	42	240	33	16	13
R 05 42x300	42	300	33	16	13
R 05 54x60	54	60	43	20	16
R 05 54x80	54	80	43	20	16
R 05 54x100	54	100	43	20	16
R 05 54x120	54	120	43	20	16
R 05 54x160	54	160	43	20	16
R 05 54x200	54	200	43	20	16
R 05 54x240	54	240	43	20	16
R 05 54x280	54	280	43	20	16

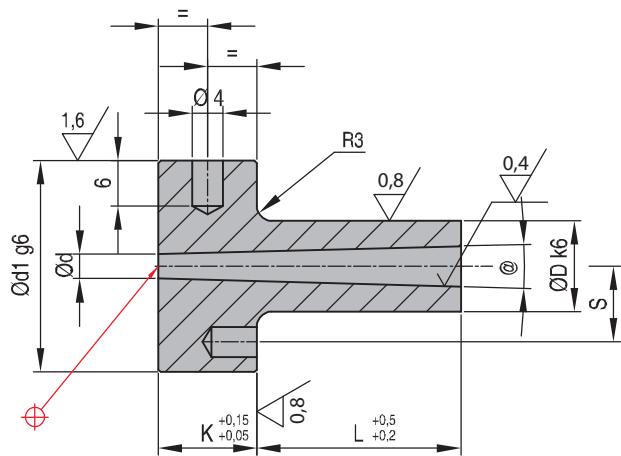
CAD reference point



Sprue bushings

Mat.: 1.2826: ca 54 HRC

DHR 74-DHR 75 - R0



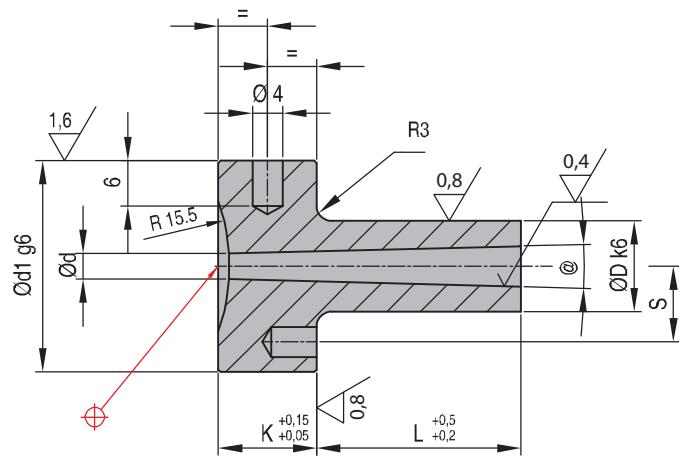
DHR 74 D X L x d REF @ 2°	DHR 75 D X L x d REF @ 3°	d	d1	K	L	D	S
DHR 74 12x22x2,5		2,5	28	13	22	12	11
DHR 74 12x27x2,5					27		
DHR 74 12x36x2,5					36		
DHR 74 12x46x2,5					46		
DHR 74 12x22x3,5		3,5	28	13	22	12	11
DHR 74 12x27x3,5					27		
DHR 74 12x36x3,5					36		
DHR 74 12x46x3,5					46		
DHR 74 12x56x3,5					56		
DHR 74 18x27x3		3,0	38	18	27	18	15
DHR 74 18x36x3					36		
DHR 74 18x46x3					46		
DHR 74 18x56x3					56		
DHR 74 18x76x3					76		
DHR 74 18x96x3					96		
DHR 74 18x116x3					116		
	DHR 75 18x56x3,5	3,5	38	18	56	18	15
	DHR 75 18x46x3,5				46		
	DHR 75 18x36x3,5				36		
	DHR 75 18x27x3,5				27		
DHR 74 18x27x4		4,0	38	18	27	18	15
DHR 74 18x36x4					36		
DHR 74 18x46x4					46		
DHR 74 18x56x4					56		
DHR 74 18x76x4					76		
DHR 74 18x96x4					96		
DHR 74 18x116x4					116		
	DHR 75 18x27x4,5	4,5	38	18	27	18	15
	DHR 75 18x36x4,5				36		
	DHR 75 18x46x4,5				46		
	DHR 75 18x56x4,5				56		
	DHR 75 18x76x4,5				76		
	DHR 75 24x46x4,5	4,5	48	23	46	24	20
	DHR 75 24x56x4,5				56		
	DHR 75 24x76x4,5				76		
	DHR 75 24x56x6,5	6,5	48	23	56	24	20
	DHR 75 24x76x6,5				76		



DHR 076-DHR 76-DHR 77 - R15,5

Sprue bushings

Mat.: 1.2826: ca 54 HRC



DHR 076 D X L x d REF @ 1°	DHR 76 D X L x d REF @ 2°	DHR 77 D X L x d REF @ 3°	d	d1	K	L	D	S
	DHR 76 12x22x2,5x15,5		2,5	28	13	22	12	11
DHR 076 12x27x2,5x15,5	DHR 76 12x27x2,5x15,5					27		
DHR 076 12x36x2,5x15,5	DHR 76 12x36x2,5x15,5					36		
DHR 076 12x46x2,5x15,5	DHR 76 12x46x2,5x15,5					46		
	DHR 76 12x22x3,5x15,5		3,5	28	13	22	12	11
DHR 076 12x27x3,5x15,5	DHR 76 12x27x3,5x15,5					27		
DHR 076 12x36x3,5x15,5	DHR 76 12x36x3,5x15,5					36		
DHR 076 12x46x3,5x15,5	DHR 76 12x46x3,5x15,5					46		
DHR 076 12x56x3,5x15,5	DHR 76 12x56x3,5x15,5					56		
	DHR 76 18x27x3x15,5		3,0	38	18	27	18	15
	DHR 76 18x36x3x15,5					36		
DHR 076 18x46x3x15,5	DHR 76 18x46x3x15,5					46		
DHR 076 18x56x3x15,5	DHR 76 18x56x3x15,5					56		
DHR 076 18x76x3x15,5	DHR 76 18x76x3x15,5					76		
DHR 076 18x96x3x15,5	DHR 76 18x96x3x15,5					96		
DHR 076 18x116x3x15,5	DHR 76 18x116x3x15,5					116		
	DHR 77 18x27x3,5x15,5		3,5	38	18	27	18	15
	DHR 77 18x36x3,5x15,5					36		
	DHR 77 18x46x3,5x15,5					46		
	DHR 77 18x56x3,5x15,5					56		
	DHR 76 18x27x4x15,5		4,0	38	18	27	18	15
	DHR 76 18x36x4x15,5					36		
DHR 076 18x46x4x15,5	DHR 76 18x46x4x15,5					46		
DHR 076 18x56x4x15,5	DHR 76 18x56x4x15,5					56		
DHR 076 18x76x4x15,5	DHR 76 18x76x4x15,5					76		
DHR 076 18x96x4x15,5	DHR 76 18x96x4x15,5					96		
DHR 076 18x116x4x15,5	DHR 76 18x116x4x15,5					116		
	DHR 77 18x27x4,5x15,5		4,5	38	18	27	18	15
	DHR 77 18x36x4,5x15,5					36		
	DHR 77 18x46x4,5x15,5					46		
	DHR 77 18x56x4,5x15,5					56		
	DHR 77 18x76x4,5x15,5					76		
	DHR 77 24x46x4,5x15,5		4,5	48	23	46	24	20
	DHR 77 24x56x4,5x15,5					56		
	DHR 77 24x76x4,5x15,5					76		
	DHR 77 24x56x6,5x15,5		6,5	48	23	56	24	20
	DHR 77 24x76x6,5x15,5					76		

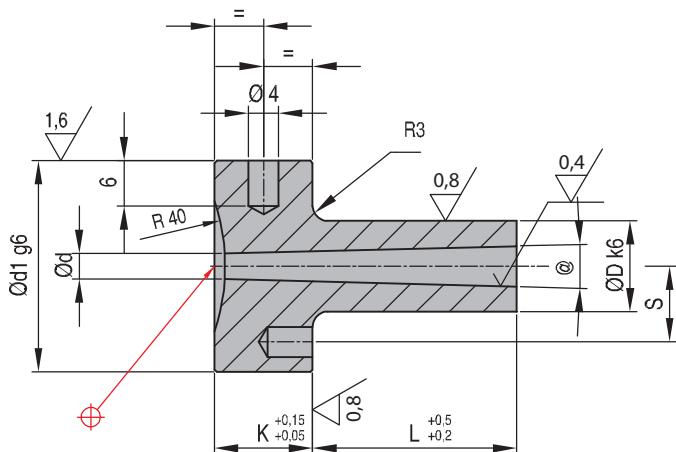
CAD reference point



Sprue bushings

Mat.: 1.2826: ca 54 HRC

DHR 078-DHR 78-DHR 79 - R40



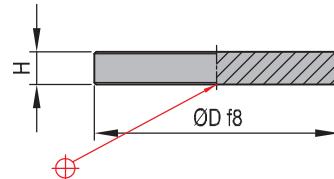
DHR 078 D X L x d REF @ 1°	DHR 78 D X L x d REF @ 2°	DHR 79 D X L x d REF @ 3°	d	d1	K	L	D	S
DHR 078 12x27x2,5x40	DHR 78 12x22x2,5x40		2,5	28	13	22	12	11
DHR 078 12x27x2,5x40	DHR 78 12x27x2,5x40					27		
DHR 078 12x36x2,5x40	DHR 78 12x36x2,5x40					36		
DHR 078 12x46x2,5x40	DHR 78 12x46x2,5x40					46		
	DHR 78 12x22x3,5x40		3,5	28	13	22	12	11
DHR 078 12x27x3,5x40	DHR 78 12x27x3,5x40					27		
DHR 078 12x36x3,5x40	DHR 78 12x36x3,5x40					36		
DHR 078 12x46x3,5x40	DHR 78 12x46x3,5x40					46		
DHR 078 12x56x3,5x40	DHR 78 12x56x3,5x40					56		
	DHR 78 18x27x3x40		3	38	18	27	18	15
	DHR 78 18x36x3x40					36		
DHR 078 18x46x3x40	DHR 78 18x46x3x40					46		
DHR 078 18x56x3x40	DHR 78 18x56x3x40					56		
DHR 078 18x76x3x40	DHR 78 18x76x3x40					76		
DHR 078 18x96x3x40	DHR 78 18x96x3x40					96		
	DHR 78 18x116x3x40					116		
	DHR 79 18x27x3,5x40		3,5	38	18	27	18	15
	DHR 79 18x36x3,5x40					36		
	DHR 79 18x46x3,5x40					46		
	DHR 79 18x56x3,5x40					56		
	DHR 78 18x27x4x40		4	38	18	27	18	15
	DHR 78 18x36x4x40					36		
DHR 078 18x46x4x40	DHR 78 18x46x4x40					46		
DHR 078 18x56x4x40	DHR 78 18x56x4x40					56		
DHR 078 18x76x4x40	DHR 78 18x76x4x40					76		
DHR 078 18x96x4x40	DHR 78 18x96x4x40					96		
	DHR 78 18x116x4x40					116		
	DHR 79 18x27x4,5x40		4,5	38	18	27	18	15
	DHR 79 18x36x4,5x40					36		
	DHR 79 18x46x4,5x40					46		
	DHR 79 18x56x4,5x40					56		
	DHR 79 18x76x4,5x40					76		
	DHR 79 24x46x4,5x40		4,5	48	23	46	24	20
	DHR 79 24x56x4,5x40					56		
	DHR 79 24x76x4,5x40					76		
	DHR 79 24x56x4,5x40		4,5	48	23	56	24	20
	DHR 79 24x76x4,5x40					76		



R19

Locating rings

Mat.: 1.1730

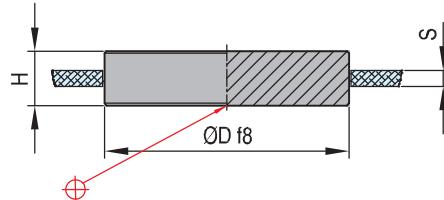


REF D x H	D	H
R 19 40 x6	40	6
R 19 60 x8	60	8
R 19 80 x8	80	8
R 19 90 x12	90	12
R 19 100 x12	100	12
R 19 110 x12	110	12
R 19 120 x12	120	12
R 19 125 x12	125	12
R 19 130 x12	130	12
R 19 140 x12	140	12
R 19 150 x12	150	12
R 19 160 x12	160	12
R 19 175 x12	175	12
R 19 200 x12	200	12
R 19 250 x12	250	12

R19

Locating rings

Mat.: 1.1730



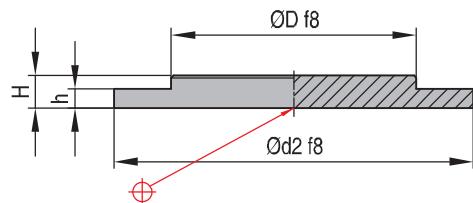
REF D x H	D	H	S
R 19 40 x9	40	9	3
R 19 60 x11	60	11	3
R 19 60 x13	60	13	5
R 19 80 x15	80	15	3
R 19 90 x15	90	15	3
R 19 90 x17	90	17	5
R 19 90 x19	90	19	7
R 19 90 x21	90	21	8,5
R 19 110 x21	110	21	8,5
R 19 120 x21	120	21	8,5
R 19 125 x21	125	21	8,5
R 19 150 x21	150	21	8,5



Locating rings

Mat.: 1.1730

R20

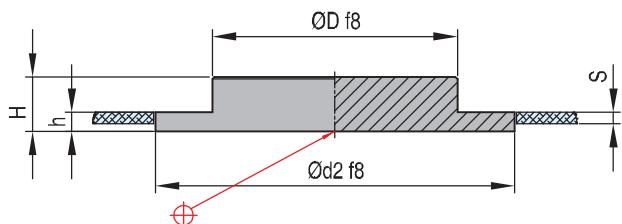


REF D x H	D	H	h	d2
R 20 60x8	60	8	4	
R 20 80x12	80	12	4	90

Locating rings

Mat.: 1.1730

R20



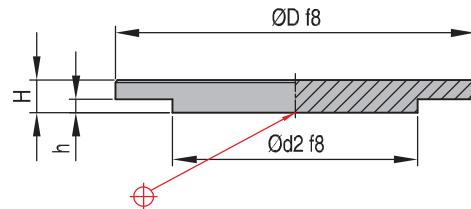
REF D x H	D	H	h	d2	S
R 20 60x11	60	11	7	90	3
R 20 60x13	60	13	9		5
R 20 80x15	80	15	7		3
R 20 80x17	80	17	9		5



R20

Locating rings

Mat.: 1.1730

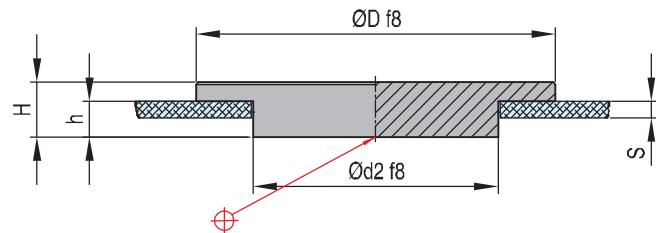


REF D x H	D	H	h	d2
R 20 100x12	100	12	4	90
R 20 110x12	110	12	4	90
R 20 120x8	120	8	4	90
R 20 120x12	120	12	4	90
R 20 125x12	125	12	4	90
R 20 140x12	140	12	4	90
R 20 150x12	150	12	4	90
R 20 160x12	160	12	4	90
R 20 175x12	175	12	4	90
R 20 200x12	200	12	4	90
R 20 250x12	250	12	4	90

R20

Locating rings

Mat.: 1.1730



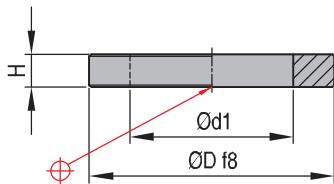
REF D x H	D	H	h	d2	s
R 20 100x15	100	15	7	90	3,0
R 20 100x17	100	17	9	90	5,0
R 20 100x19	100	19	11	90	7,0
R 20 100x21	100	21	13	90	8,5
R 20 110x15	110	15	7	90	3,0
R 20 110x17	110	17	9	90	5,0
R 20 110x19	110	19	11	90	7,0
R 20 110x21	110	21	13	90	8,5
R 20 120x15	120	15	7	90	3,0
R 20 120x17	120	17	9	90	5,0
R 20 120x19	120	19	11	90	7,0
R 20 120x21	120	21	13	90	8,5
R 20 125x15	125	15	7	90	3,0
R 20 125x17	125	17	9	90	5,0
R 20 125x19	125	19	11	90	7,0
R 20 125x21	125	21	13	90	8,5
R 20 160x15	160	15	7	90	3,0
R 20 160x17	160	17	9	90	5,0
R 20 160x19	160	19	11	90	7,0
R 20 160x21	160	21	13	90	8,5
R 20 175x15	175	15	7	90	3,0
R 20 175x17	175	17	9	90	5,0
R 20 175x19	175	19	11	90	7,0
R 20 175x21	175	21	13	90	8,5



Locating rings

Mat.: 1.1730

R22

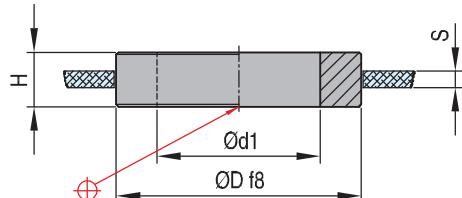


REF D x H	D	H	d1
R 22 90x12	90	12,0	60
R 22 100x12	100	12,0	60
R 22 110x12	110	12,0	60
R 22 120x12	120	12,0	60
R 22 125x12	125	12,0	60
R 22 130x12	130	12,0	60
R 22 140x12	140	12,0	60
R 22 150x12	150	12,0	60
R 22 160x12	160	12,0	60
R 22 175x12	175	12,0	60
R 22 200x12	200	12,0	60
R 22 250-12	250	12,0	60

Locating rings

Mat.: 1.1730

R22



REF D x H	D	H	d1	S
R 22 90 x15	90	15,0	60	3,0
R 22 90 x17	90	17,0	60	5,0
R 22 90 x19	90	19,0	60	7,0
R 22 90 x20,5	90	20,5	60	8,5

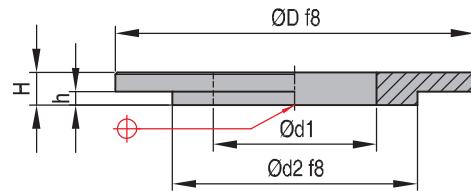




R 23

Locating rings

Mat.: 1.1730

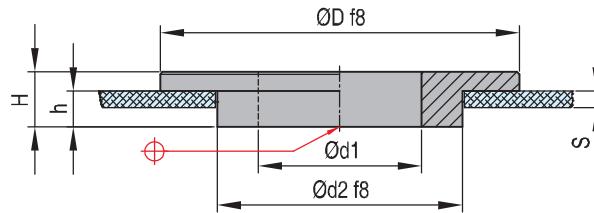


REF D x H	D	H	h	d2	d1
R 23 100x12	100	12,0	4	90	60
R 23 110x12	110	12,0	4	90	60
R 23 120x12	120	12,0	4	90	60
R 23 125x12	125	12,0	4	90	60
R 23 140x12	140	12,0	4	90	60
R 23 150x12	150	12,0	4	90	60
R 23 160x12	160	12,0	4	90	60
R 23 175x12	175	12,0	4	90	60

R 23

Locating rings

Mat.: 1.1730



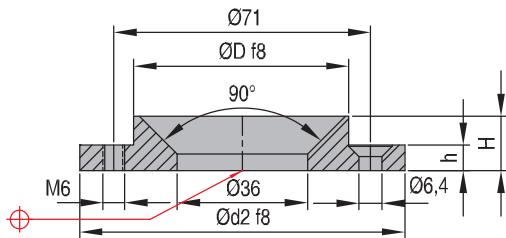
REF D x H	D	H	h	d2	d1	S
R 23 100x15	100	15,0	7	90	60	3,0
R 23 100x17	100	17,0	9	90	60	5,0
R 23 100x19	100	19,0	11	90	60	7,0
R 23 100x20,5	100	20,5	13	90	60	8,5
R 23 110x15	110	15,0	7	90	60	3,0
R 23 110x17	110	17,0	9	90	60	5,0
R 23 110x19	110	19,0	11	90	60	7,0
R 23 110x20,5	110	20,5	13	90	60	8,5
R 23 120x15	120	15,0	7	90	60	3,0
R 23 120x17	120	17,0	9	90	60	5,0
R 23 120x19	120	19,0	11	90	60	7,0
R 23 120x20,5	120	20,5	13	90	60	8,5
R 23 125x15	125	15,0	7	90	60	3,0
R 23 125x17	125	17,0	9	90	60	5,0
R 23 125x19	125	19,0	11	90	60	7,0
R 23 125x20,5	125	20,5	13	90	60	8,5
R 23 160x15	160	15,0	7	90	60	3,0
R 23 160x17	160	17,0	9	90	60	5,0
R 23 160x19	160	19,0	11	90	60	7,0
R 23 160x20,5	160	20,5	13	90	60	8,5
R 23 175x15	175	15,0	7	90	60	3,0
R 23 175x17	175	17,0	9	90	60	5,0
R 23 175x19	175	19,0	11	90	60	7,0
R 23 175x20,5	175	20,5	13	90	60	8,5



Locating rings

Mat.: 1.1730

DHR 21

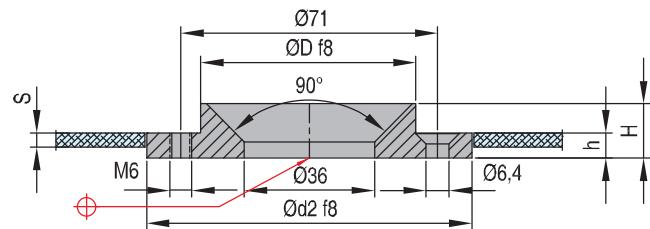


REF D x H	D	H	h	d2
DHR 21 60x8	60	8	4	90
DHR 21 80x12	80	12	4	90

Locating rings

Mat.: 1.1730

DHR 21

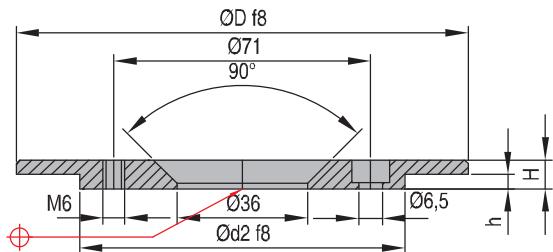


REF D x H	D	H	h	d2	s
DHR 21 60x11	60	11	7	90	3
DHR 21 60x13	60	13	9	90	5
DHR 21 80x15	80	15	7	90	3
DHR 21 80x17	80	17	9	90	5

Locating rings

Mat.: 1.1730

DHR 21



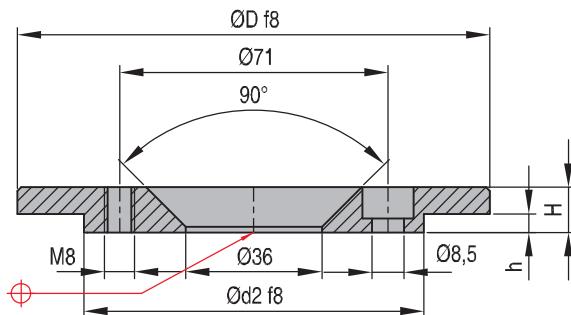
REF D x H	D	H	h	d2
DHR 21 120x8	120	8	4	90



DHR 21

Locating rings

Mat.: 1.1730

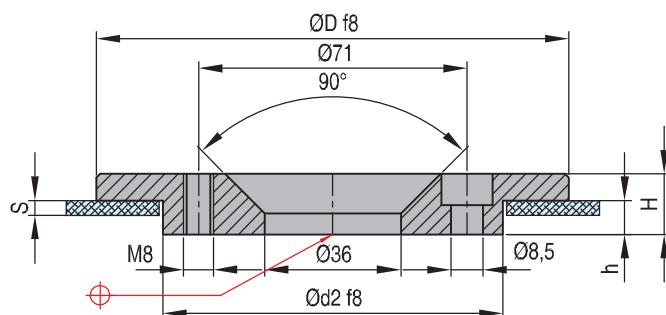


REF D x H	D	H	h	d2
DHR 21 100x12	100	12	4	90
DHR 21 110x12	110	12	4	90
DHR 21 120x12	120	12	4	90
DHR 21 125x12	125	12	4	90
DHR 21 140x12	140	12	4	90
DHR 21 150x12	150	12	4	90
DHR 21 160x12	160	12	4	90
DHR 21 175x12	175	12	4	90
DHR 21 180x12	180	12	4	90
DHR 21 200x12	200	12	4	90
DHR 21 250-12	250	12	4	90

DHR 21

Locating rings

Mat.: 1.1730



REF D x H	D	H	h	d2	S
DHR 21 100x15	100	15	7	90	3,0
DHR 21 100x17	100	17	9	90	5,0
DHR 21 100x19	100	19	11	90	7,0
DHR 21 100x21	100	21	13	90	8,5
DHR 21 110x15	110	15	7	90	3,0
DHR 21 110x17	110	17	9	90	5,0
DHR 21 110x19	110	19	11	90	7,0
DHR 21 110x21	110	21	13	90	8,5
DHR 21 120x15	120	15	7	90	3,0
DHR 21 120x17	120	17	9	90	5,0
DHR 21 120x19	120	19	11	90	7,0
DHR 21 120x21	120	21	13	90	8,5
DHR 21 125x15	125	15	7	90	3,0
DHR 21 125x17	125	17	9	90	5,0
DHR 21 125x19	125	19	11	90	7,0
DHR 21 125x21	125	21	13	90	8,5
DHR 21 160x15	160	15	7	90	3,0
DHR 21 160x17	160	17	9	90	5,0
DHR 21 160x19	160	19	11	90	7,0
DHR 21 160x21	160	21	13	90	8,5
DHR 21 175x15	175	15	7	90	3,0
DHR 21 175x17	175	17	9	90	5,0
DHR 21 175x19	175	19	11	90	7,0
DHR 21 175x21	175	21	13	90	8,5